MATERIAL SAFETY DATA SHEET

This Material Safety Data Sheet conforms to the requirements of ANSI Z400.1, using the International Chemical Safety Cards of the Global Harmonizing System.

THIS MSDS COMPLIES WITH 29 CFR 1910.1200 (HAZARD COMMUNICATION STANDARD)

IMPORTANT: Read this MSDS before handling & disposing of this product.
Pass this information on to employees, customers, & users of this product.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY

PRODUCT IDENTITY: CROWN SOLU-STRIP
COMPANY IDENTITY: PACKAGING SERVICE CO. INC
COMPANY ADDRESS: 1904 MYKAWA ROAD
COMPANY CITY: PEARLAND, TX 77581
COMPANY PHONE: 1-281-485-5377
CHEMTREC PHONE: 1-800-424-9300

SECTION 2. COMPOSITION/INFORMATION ON INGREDIENTS

CONTAINS: 80-90% METHYLENE CHLORIDE (75-09-2)[200-838-9],
0-10% MEDIUM ALIPHATIC SOLVENT NAPHTHA (*64742-88-7),
0-10% TOLUENE (108-88-3)[203-625-9],
0-4% METHANOL (67-56-1)[200-659-6],
0-2% ACETONE (67-64-1)[200-662-2],
0-1% SURFACTANT,
0-1% PARAFFIN WAX (126 MP),
0-1% 1,2,4-TRIMETHYLBENZENE (95-63-6)[265-198-5]

Number in parentheses is CAS #, number in brackets is European EC #.
This product has a mixture of n- and iso- paraffins, aromatic hydrocarbons, & naphthenes. Depending on the raw material & production processes, the composition & physical properties of this solvent can vary considerably.
The contents of benzene is much less than 0.1% by volume.

CRITS01                SECTION 3. HAZARDS IDENTIFICATION

EXPOSURE PREVENTION: STRICT HYGIENE!
PREVENT DISPERSION OF MISTS OR DUST!
AVOID EXPOSURE OF (PREGNANT) WOMEN, ADOLESCENTS, CHILDREN!

RISK STATEMENTS:
R36/37/38 Irritating to eyes, respiratory system and skin.
R48/20 Harmful: danger of serious damage to health by prolonged exposure through inhalation.
R20/65 Harmful by inhalation, may cause lung damage if swallowed.
R40 Possible risk of irreversible effects.
R63 Possible risk of harm to the unborn child.
R66 Repeated exposure may cause skin dryness or cracking.
R67 Vapors may cause drowsiness and dizziness.
R10a Combustible (North America). Flammable (elsewhere).

SAFETY STATEMENTS:
S24/25 Avoid contact with skin and eyes.
S36/37 Wear suitable protective clothing and gloves.
S2 Keep out of the reach of children.
S7 Keep container tightly closed.
S9 Keep container in a well-ventilated place.
S16 Keep away from sources of ignition. No smoking.
**SECTION 4. FIRST AID MEASURES**

**EYE CONTACT:**
For eyes, flush with plenty of water for 15 minutes & get medical attention.

**SKIN CONTACT:**
In case of contact with skin immediately remove contaminated clothing. Wash thoroughly with soap & water. Wash contaminated clothing before reuse.

**INHALATION:**
After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR).

**SWALLOWING:**
Rinse mouth. Give plenty of water to drink. Do NOT induce vomiting. GET MEDICAL ATTENTION IMMEDIATELY. Rest. Do NOT give liquids to an unconscious or convulsing person.

**SECTION 5. FIRE FIGHTING MEASURES**

**FIRE & EXPLOSION PREVENTIVE MEASURES**
No open flames, NO sparks, & NO smoking. Above flash point, use a closed system, ventilation, explosion-proof electrical equipment, lighting. Do NOT use compressed air for filling, discharging, or handling.

**EXTINGUISHING MEDIA**
Use dry powder, AFFF, alcohol-resistant foam, water spray, water in large amounts, carbon dioxide.

**SPECIAL FIRE FIGHTING PROCEDURES**
Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used. Do not enter confined fire-space without full bunker gear. (Helmet with face shield, bunker coats, gloves & rubber boots). Use NIOSH approved positive-pressure self-contained breathing apparatus.

**UNUSUAL EXPLOSION AND FIRE PROCEDURES**
COMBUSTIBLE!
Keep container tightly closed.
Isolate from oxidizers, heat, & open flame.
Closed containers may explode if exposed to extreme heat.
Applying to hot surfaces requires special precautions.
Empty container very hazardous! Continue all label precautions!

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

**PERSONAL PROTECTIVE MEASURES:**
EVACUATE DANGER AREA! Consult an expert! Keep unprotected personnel away. Ventilate spill area. Remove all ignition sources. Use complete chemical protective suit with self-contained breathing apparatus.

CONTAINMENT AND CLEAN-UP MEASURES:
Stop spill at source. Dike and contain. Collect leaking liquid in sealable containers. Absorb remaining liquid in sand or inert absorbent. Do NOT wash away into sewer. Wash away remainder with plenty of water. Do NOT let this chemical enter the environment.

SECTION 7. HANDLING AND STORAGE

HANDLING
Isolate from oxidizers, heat, & open flame. Use only with adequate ventilation. Avoid breathing of vapor or spray mist. Do not get in eyes, on skin or clothing. Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse. Avoid free fall of liquid. Ground containers when transferring. Do not flame cut, braze, or weld. Empty container very hazardous! Continue all label precautions! Drinking alcohol shortly before, during or after use can cause unwanted effects. Do NOT use in the vicinity of a fire, a hot surface, or during welding.

STORAGE
Keep in fireproof surroundings. Keep separated from strong oxidants, food & feedstuffs. Keep cool. When using, loosen bung slowly to relieve pressure. Do not store above 38 C/100 F. Contact with hot surfaces can produce toxic gases. Keep container tightly closed & upright when not in use to prevent leakage. Contact with hot surfaces can produce toxic gases.

CRTS01 SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION:

RESPIRATORY EXPOSURE CONTROLS
A respiratory protection program that meets OSHA 29 CFR 1910.134 and ANSI Z86.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant a respirator's use.

VENTILATION
LOCAL EXHAUST: Necessary
MECHANICAL (GENERAL): Acceptable
SPECIAL: None
OTHER: None

PERSONAL PROTECTIONS:
Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse.

WORK & HYGIENIC PRACTICES:
Provide readily accessible eye wash stations & safety showers. Wash at end of each workshift & before eating, smoking or using the toilet. Promptly remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.

SECTION 9. PHYSICAL DATA
APPEARANCE: Liquid, Water-White
ODOR: Ketone
BOILING RANGE: 38 50 197* C / 102 122 388* F (*=End Point)
AUTO IGNITION TEMPERATURE: 276 C / 530 F (Lowest Component)
LOWER FLAMMABLE LIMIT IN AIR (% by vol): 0.9 (Lowest Component)
FLASH POINT (TEST METHOD): No Flash to Boiling Point
FLAMMABILITY CLASSIFICATION: Class II
GRAVITY @ 68/68 F / 20/20 C:
   SPECIFIC GRAVITY (Water=1): 1.215
   POUNDS/GALLON: 10.125
VOC’S (>0.44 Lbs/Sq In): 9.6 Vol. % / 117.1 g/L / 0.975 Lbs/Gal
TOTAL VOC’S (TVOC): 99.2 Vol. % / 1208.3 g/L / 10.065 Lbs/Gal
NONEXEMPT VOC’S (CVOC): 17.7 Vol. % / 145.7 g/L / 1.213 Lbs/Gal
HAZARDOUS AIR POLLUTANTS (HAPS): 93.7 Wt. % / 1140.1 g/L / 9.497 Lbs/Gal
VAPOR PRESSURE (mm of Hg)@20 C: 331.3
NONEXEMPT VOC PARTIAL PRESSURE (mm of Hg @ 20 C): 7.0
VAPOR DENSITY (air=1): 2.9
WATER ABSORPTION: Moderate
REFRACTIVE INDEX: 1.425

SECTION 10. STABILITY & REACTIVITY

STABILITY
Stable under normal conditions.

CONDITIONS TO AVOID
Isolate from oxidizers, heat, & open flame.

MATERIALS TO AVOID
Decomposes on heating on contact with hot surfaces or flames producing toxic & corrosive fumes including chlorine, phosgene, & hydrogen chloride. Reacts violently with strong oxidants, strong bases, causing fire & explosion hazard. Reacts with amines, metals, such as aluminum powder, magnesium powder. Attacks many plastics, rubber, coatings.

HAZARDOUS DECOMPOSITION PRODUCTS
Carbon Monoxide, Carbon Dioxide, Hydrogen Chloride, Phosgene from burning.

HAZARDOUS POLYMERIZATION
Will not occur.

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SECTION 11. TOXICOLOGICAL INFORMATION

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS #</th>
<th>TWA (OSHA)</th>
<th>TLV (ACGIH)</th>
<th>HAP</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methylene Chloride</td>
<td>75-09-2</td>
<td>25 ppm</td>
<td>50 ppm A3</td>
<td>Yes</td>
</tr>
<tr>
<td>Medium Aliphatic Solvent Naphtha</td>
<td>*64742-88-7</td>
<td>500 ppm</td>
<td>100 ppm A4</td>
<td>No</td>
</tr>
<tr>
<td>Toluene</td>
<td>108-88-3</td>
<td>200 ppm</td>
<td>50 ppm A4</td>
<td>Yes</td>
</tr>
<tr>
<td>Methanol</td>
<td>67-56-1</td>
<td>200 ppm S</td>
<td>200 ppm S</td>
<td>Yes</td>
</tr>
<tr>
<td>Acetone</td>
<td>67-64-1</td>
<td>1000 ppm</td>
<td>500 ppm A4</td>
<td>No</td>
</tr>
<tr>
<td>Surfactant</td>
<td>0</td>
<td>None Known</td>
<td>None Known</td>
<td>No</td>
</tr>
<tr>
<td>Paraffin Wax(126 mp)</td>
<td>0</td>
<td>None Known</td>
<td>None Known</td>
<td>No</td>
</tr>
<tr>
<td>1,2,4-Trimethylbenzene</td>
<td>95-63-6</td>
<td>25 ppm</td>
<td>25 ppm</td>
<td>Yes</td>
</tr>
</tbody>
</table>

In addition to EPA Hazardous Air Pollutants showing ‘Yes’ under “HAP” above, using manufacturers' data, based on EPA Method 311, the following EPA Hazardous Air Pollutants may be present in trace amounts (less than 0.1%):
Benzene, Mixed Xylenes, Ethylbenzene, Polycyclic Aromatics
<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS #</th>
<th>CEILING</th>
<th>STEL (OSHA/ACGIH)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methylene Chloride</td>
<td>75-09-2</td>
<td>None Known</td>
<td>125 ppm</td>
</tr>
<tr>
<td>Methanol</td>
<td>67-56-1</td>
<td>None Known</td>
<td>250 ppm</td>
</tr>
<tr>
<td>Acetone</td>
<td>67-64-1</td>
<td>None Known</td>
<td>750 ppm</td>
</tr>
</tbody>
</table>

### ACUTE HAZARDS

**EYE & SKIN CONTACT:**
- Primary irritation to skin, defatting, dermatitis. Absorption thru skin increases exposure.
- Primary irritation to eyes, redness, tearing, blurred vision. Liquid can cause eye burns & skin irritation. Wash thoroughly after handling.

**INHALATION:**
- Anesthetic. Irritates respiratory tract. Acute overexposure can cause serious nervous system depression which can cause death. Vapor harmful. Concentrated vapor in confined areas may be fatal.
- Breathing vapor can cause irritation.
- Exposure increases Carbon Monoxide level of blood.
- OSHA required periodic vapor monitoring whenever Methylene Chloride vapors may exceed the action level (12.5 parts per million).
- Acute overexposure can cause harm to kidneys, blood, nerves, liver, lungs.
- Use of alcoholic beverages enhances the harmful effect.

**SWALLOWING:**
- Harmful or fatal if swallowed.
- Swallowing can cause abdominal irritation, nausea, vomiting & diarrhea.
- The symptoms of chemical pneumonitis may not show up for a few days.

### SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

**CONDITIONS AGGRAVATED**
- Chronic overexposure can cause harm to kidneys, blood, nerves, liver, lungs.
- Persons with asthma, chronic respiratory problems, severe heart, skin, liver or kidney problems should avoid use.

### CHRONIC HAZARDS

**CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:**
- Pregnant women should avoid use. May cause birth defects.
- Potential Cancer Hazard based on tests with laboratory animals using Methylene Chloride. Mammary, lung, liver tumors have been reported in laboratory mice. Overexposure may create cancer risk.
- Leukemia been reported in humans from Benzene.
- This product contains less than 17 ppm of Benzene.
- Not considered hazardous in such low concentrations.
- Depending on degree of exposure, periodic medical examination is indicated.

### SECTION 12. ECOLOGICAL INFORMATION

**MAMMALIAN INFORMATION:**

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS #</th>
<th>LOWEST KNOWN LETHAL DOSE DATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methanol</td>
<td>67-56-1</td>
<td>1000.0 mg/kg (Man)</td>
</tr>
</tbody>
</table>

**AQUATIC ANIMAL INFORMATION:**
- The most sensitive known aquatic group to any component of this product is:
Mosquito Fish 250 ppm or mg/L (24 hour exposure).
Keep out of sewers and natural water supplies. The substance is toxic to aquatic organisms.
The substance may be hazardous in the environment. Special attention should be given to ground water contamination. Environmental effects of the substance have not been investigated adequately.

MOBILITY
This material is a mobile liquid.

DEGRADABILITY
This product is partially biodegradable.

ACCUMULATION
Bioaccumulation of this product has not been determined.

SECTION 13. DISPOSAL CONSIDERATIONS
Processing, use or contamination may change the waste management options. Recycle / dispose of observing national, regional, state, provincial and local health, safety & pollution laws. If in doubt, contact appropriate agencies.

SECTION 14. TRANSPORT INFORMATION
IF CONTAINER HAS > PRODUCT RQ (SEE SECTION 15) PUT "RQ," BEFORE SHIPPING NAME.
DOT SHIPPING NAME: Flammable liquid, toxic, n.o.s. (Methylene Chloride, Toluene)
3,(6.1),UN1992,PG-III
DRUM LABEL:        (FLAMMABLE LIQUID), (TOXIC PG-III)
IATA / ICAO:        Flammable liquid, toxic, n.o.s. (Methylene Chloride, Toluene)
3,(6.1),UN1992,PG-III
IMO / IMDG:        Flammable liquid, toxic, n.o.s. (Methylene Chloride, Toluene)
3,(6.1),UN1992,PG-III
EMERGENCY RESPONSE GUIDEBOOK NUMBER: 128

CRTS01

SECTION 15. REGULATORY INFORMATION
EPA REGULATION:
SARA SECTION 311/312 HAZARDS: Acute Health, Chronic Health, Fire
All components of this product are on the TSCA list.
SARA Title III Section 313 Supplier Notification
This product contains the indicated <*> toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning & Community Right-To-Know Act of 1986 & of 40 CFR 372. This information must be included in all MSDSs that are copied and distributed for this material.

<table>
<thead>
<tr>
<th>SARA TITLE III INGREDIENTS</th>
<th>CAS#</th>
<th>WT. %</th>
<th>(REG. SECTION)</th>
<th>RQ(LBS)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methylene Chloride</td>
<td>75-09-2</td>
<td>&lt;90</td>
<td>(311,312,313,RCRA)</td>
<td>1000</td>
</tr>
<tr>
<td>Toluene</td>
<td>108-88-3</td>
<td>&lt;10</td>
<td>(311,312,313,RCRA)</td>
<td>1000</td>
</tr>
<tr>
<td>Methanol</td>
<td>67-56-1</td>
<td>&lt;3</td>
<td>(311,312,313,RCRA)</td>
<td>5000</td>
</tr>
<tr>
<td>Acetone</td>
<td>67-64-1</td>
<td>&lt;2</td>
<td>(311,312)</td>
<td>5000</td>
</tr>
<tr>
<td>1,2,4-Trimethylbenzene</td>
<td>95-63-6</td>
<td>&lt;1</td>
<td>(311,312,313,RCRA)</td>
<td>None</td>
</tr>
</tbody>
</table>

> 1168 LB / 530 KG OF THIS PRODUCT IN 1 CONTAINER EXCEEDS THE "RQ" OF METHYLENE CHLORIDE.
Any release equal to or exceeding the RQ must be reported to the National Response Center (800-424-8802) and appropriate state and local regulatory agencies as described in 40 CFR 302.6 and 40 CFR 355.40 respectively. Failure to report may result in substantial civil and criminal penalties. State & local regulations may be more restrictive than federal regulations.

STATE REGULATIONS:
THIS PRODUCT MEETS REQUIREMENTS OF SOUTHERN CALIFORNIA AQMD RULE 443.1 & SIMILAR REGULATIONS

CALIFORNIA PROPOSITION 65: This product contains the following chemicals known to the State of California to cause cancer: Methylene Chloride, & reproductive toxicity: Toluene

INTERNATIONAL REGULATIONS
The components of this product are listed on the chemical inventories of the following countries: Australia, Canada, Europe (EINECS), Japan, Korea, United Kingdom.

SECTION 16. OTHER INFORMATION

HAZARD RATINGS:
HEALTH (NFPA): 2, HEALTH (HMIS): 3, FLAMMABILITY: 2, REACTIVITY: 0
This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

EMPLOYEE TRAINING
See Section 3 for Risk & Safety Statements. Employees should be made aware of all hazards of this material (as stated in this MSDS) before handling it.

NOTICE
The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications. All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency. Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their use, handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon, information contained herein. This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process. Unless updated, this Material Safety Data Sheet is valid until 03/26/2010.