MATERIAL SAFETY DATA SHEET

This Material Safety Data Sheet conforms to the requirements of ANSI Z400.1, using the International Chemical Safety Cards of the Global Harmonizing System.

THIS MSDS COMPLIES WITH 29 CFR 1910.1200 (HAZARD COMMUNICATION STANDARD)

IMPORTANT: Read this MSDS before handling & disposing of this product.
Pass this information on to employees, customers, & users of this product.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY

PRODUCT IDENTITY: CROWN LIQUID SANDER DEGLOSSER
COMPANY IDENTITY: PACKAGING SERVICE CO., INC.
COMPANY ADDRESS: 1904 MYKAWA ROAD / P O Box 875
COMPANY CITY: PEARLAND, TX 77581
COMPANY PHONE: 1-281-485-1458
CHEMTREC PHONE: 1-800-424-9300

SECTION 2. COMPOSITION/INFORMATION ON INGREDIENTS

CONTAINS: 50-60% LIGHT ALIPHATIC SOLVENT NAPHTHA (*64742-89-8),
15-25% TOLUENE (108-88-3)[203-625-9],
15-25% ACETONE (67-64-1)[200-662-2],
0-10% 1-METHOXY-2-PROPANOL (107-98-2),
0-10% METHANOL (67-56-1)[200-659-6],
0-10% ISOPROPANOL (67-63-0)[200-661-7],
0- 5% XYLENES (1330-20-7)[215-535-7]

Number in parentheses is CAS #, number in brackets is European EC #.

CROWN

SECTION 3. HAZARDS IDENTIFICATION

EXPOSURE PREVENTION: STRICT HYGIENE!

AVOID EXPOSURE OF (PREGNANT) WOMEN, ADOLESCENTS, CHILDREN!

RISK STATEMENTS:
R36/37/38 Irritating to eyes, respiratory system and skin.
R39/23/24/25 Toxic: danger of very serious irreversible effects through inhalation, in contact with skin and if swallowed.
R48 Harmful: danger of serious damage to health by prolonged exposure.
R20/65 Harmful by inhalation, may cause lung damage if swallowed.
R12 Extremely Flammable.
R18 In use, may form flammable/explosive vapor-air mixture.
R21 Harmful in contact with skin.
R41 Risk of serious damage to eyes.
R63 Possible risk of harm to the unborn child.
R66 Repeated exposure may cause skin dryness or cracking.
R67 Vapors may cause drowsiness and dizziness.

SAFETY STATEMENTS:
S24/25 Avoid contact with skin and eyes.
S36/37 Wear suitable protective clothing and gloves.
S2 Keep out of the reach of children.
S7 Keep container tightly closed.
S9 Keep container in a well-ventilated place.
S16 Keep away from sources of ignition. No smoking.
S23 Do not breathe gas, fumes, vapor, or spray.
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S29 Do not empty into drains.
S33 Take precautionary measures against static discharges.
SECTION 4. FIRST AID MEASURES

EYE CONTACT:
For eyes, flush with plenty of water for 15 minutes & get medical attention.

SKIN CONTACT:
In case of contact with skin immediately remove contaminated clothing.
Wash thoroughly with soap & water. Wash contaminated clothing before reuse.

INHALATION:
After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR).

SWALLOWING:
Induce vomiting. GET MEDICAL ATTENTION IMMEDIATELY.
If no medical personnel are available & patient is conscious, ingestion of an alcoholic beverage may prevent blindness, death.
Do NOT induce vomiting to an unconscious or convulsing person.

SECTION 5. FIRE FIGHTING MEASURES

FIRE & EXPLOSION PREVENTIVE MEASURES
NO open flames, NO sparks, & NO smoking. Above flash point, use a closed system, ventilation, explosion-proof electrical equipment, lighting.
Do NOT use compressed air for filling, discharging, or handling.

EXTINGUISHING MEDIA
Use dry powder, AFFF, alcohol-resistant foam, water spray, water in large amounts, carbon dioxide.

SPECIAL FIRE FIGHTING PROCEDURES
Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used.
Do not enter confined fire-space without full bunker gear.
(Helmet with face shield, bunker coats, gloves & rubber boots).
Use NIOSH approved positive-pressure self-contained breathing apparatus.

UNUSUAL EXPLOSION AND FIRE PROCEDURES
EXTREMELY FLAMMABLE!! VAPORS CAN CAUSE FLASH FIRE!! Keep container tightly closed.
Isolate from oxidizers, heat, sparks, electric equipment & open flame.
Closed containers may explode if exposed to extreme heat.
Applying to hot surfaces requires special precautions.
Empty container very hazardous! Continue all label precautions!
Check for peroxides prior to distillation, eliminate if found.

SECTION 6. ACCIDENTAL RELEASE MEASURES

PERSONAL PROTECTIVE MEASURES:
EVACUATE DANGER AREA! Consult an expert!
Vapors may ignite explosively & spread long distances. Prevent vapor buildup.
Keep unprotected personnel away. Ventilate spill area. Remove all ignition sources.
Use complete chemical protective suit with self-contained breathing apparatus.

CONTAINMENT AND CLEAN-UP MEASURES:
Stop spill at source. Dike and contain. Collect leaking liquid in sealable containers.
Absorb remaining liquid in sand or inert absorbent. Remove to safe place.
Do NOT wash away into sewer. Do NOT let this chemical enter the environment.
SECTION 7. HANDLING AND STORAGE

HANDLING
Isolate from oxidizers, heat, sparks, electric equipment & open flame.
Use only with adequate ventilation. Avoid breathing of vapor or spray mist.
Avoid contact with skin & eyes.
Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier.
Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse.
Avoid free fall of liquid. Ground containers when transferring. Do not flame cut, saw, drill, braze, or weld. Empty container very hazardous! Continue all label precautions!
Check for peroxides prior to distillation, eliminate if found.

STORAGE
Vapors may ignite explosively & spread long distances. Prevent vapor buildup.
Put out pilot lights & turn off heaters, electric equipment & other ignition sources during use & until all vapors are gone.
Do not store above 49 C/120 F. Keep container tightly closed & upright when not in use to prevent leakage.
Do not allow to evaporate to near dryness. Addition of water or proper reducing agents will lessen peroxide formation.

CROWN

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION:

RESPIRATORY EXPOSURE CONTROLS
A respiratory protection program that meets OSHA 29 CFR 1910.134 and ANSI Z86.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant a respirator's use.

VENTILATION
LOCAL EXHAUST : Necessary
MECHANICAL (GENERAL) : Acceptable
SPECIAL : None
OTHER : None

PERSONAL PROTECTIONS:
Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier.
Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse.

WORK & HYGIENIC PRACTICES:
Provide readily accessible eye wash stations & safety showers.
Wash at end of each workshift & before eating, smoking or using the toilet.
Promptly remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.
SECTION 9. PHYSICAL DATA

APPEARANCE: Liquid, Water-White

ODOR: Ketone

BOILING RANGE: 56, 106, 143°C / 133, 224, 290°F

AUTO IGNITION TEMPERATURE: 287°C / 550°F (Lowest Component)

LOWER FLAMMABLE LIMIT IN AIR (% by vol): 1.8

FLASH POINT (TEST METHOD): -16°C / 2°F (TCC)

FLAMMABILITY CLASSIFICATION: Class I B

GRAVITY @ 68/68°F / 20/20°C:

API: 48.6

SPECIFIC GRAVITY (Water=1): 0.786

POUNDS/GALLON: 6.546

VOC'S (>0.44 Lbs/Sq In): 94.1 Vol. % / 739.6 g/L / 6.161 Lbs/Gal

TOTAL VOC'S (TVOC): 100.0 Vol. % / 785.9 g/L / 6.546 Lbs/Gal

NONEXEMPT VOC'S (CVOC): 85.0 Vol. % / 667.1 g/L / 5.556 Lbs/Gal

HAZARDOUS AIR POLLUTANTS (HAPS): 24.5 Wt. % / 194.5 g/L / 1.619 Lbs/Gal

VAPOR PRESSURE (mm of Hg)@20°C: 66.9

NONEXEMPT VOC PARTIAL PRESSURE (mm of Hg @ 20°C): 27.7

VAPOR DENSITY (air=1): 2.8

WATER ABSORPTION: Appreciable

REFRACTIVE INDEX: 1.414

SECTION 10. STABILITY & REACTIVITY

STABILITY

Stable under normal conditions.

CONDITIONS TO AVOID

Isolate from oxidizers, heat, sparks, electric equipment & open flame.

MATERIALS TO AVOID

The substance can presumably form explosive peroxides under the influence of light and air,
Check for peroxide prior to distillation, eliminate if found
Reacts violently with strong oxidants, strong acids, acid chlorides, acid anhydrides, causing fire & explosion hazard.
Reacts with aluminum. Reacts with amines, copper & its alloys, Attacks many plastics, coatings.

HAZARDOUS DECOMPOSITION PRODUCTS

Carbon Monoxide, Carbon Dioxide from burning.

HAZARDOUS POLYMERIZATION

Will not occur.

CROWN

SECTION 11. TOXICOLOGICAL INFORMATION

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS #</th>
<th>TWA (OSHA)</th>
<th>TLV (ACGIH)</th>
<th>HAP</th>
</tr>
</thead>
<tbody>
<tr>
<td>Light Aliphatic Solvent Naphtha</td>
<td>*64742-89-8</td>
<td>500 ppm</td>
<td>300 ppm</td>
<td>No</td>
</tr>
<tr>
<td>Toluene</td>
<td>108-88-3</td>
<td>200 ppm</td>
<td>50 ppm A4</td>
<td>Yes</td>
</tr>
<tr>
<td>Acetone</td>
<td>67-64-1</td>
<td>1000 ppm</td>
<td>500 ppm A4</td>
<td>No</td>
</tr>
<tr>
<td>1-Methoxy-2-propanol</td>
<td>107-98-2</td>
<td>None Known</td>
<td>100 ppm</td>
<td>No</td>
</tr>
<tr>
<td>Methanol</td>
<td>67-56-1</td>
<td>200 ppm S</td>
<td>200 ppm S</td>
<td>Yes</td>
</tr>
<tr>
<td>Isopropanol</td>
<td>67-63-0</td>
<td>400 ppm</td>
<td>200 ppm A4</td>
<td>No</td>
</tr>
<tr>
<td>Xylenes</td>
<td>1330-20-7</td>
<td>100 ppm</td>
<td>100 ppm A4</td>
<td>Yes</td>
</tr>
</tbody>
</table>

In addition to EPA Hazardous Air Pollutants showing 'Yes' under "HAP" above, using manufacturers' data, based on EPA Method 311, the following EPA Hazardous Air Pollutants may be present in trace amounts (less than 0.1%): Benzene, Cumene
SECTION 11. TOXICOLOGICAL INFORMATION (CONTINUED)

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS #</th>
<th>CEILING</th>
<th>STEL(OSHA/ACGIH)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone</td>
<td>67-64-1</td>
<td>None Known</td>
<td>750 ppm</td>
</tr>
<tr>
<td>1-Methoxy-2-propanol</td>
<td>107-98-2</td>
<td>None Known</td>
<td>150 ppm</td>
</tr>
<tr>
<td>Methanol</td>
<td>67-56-1</td>
<td>None Known</td>
<td>250 ppm</td>
</tr>
<tr>
<td>Isopropanol</td>
<td>67-63-0</td>
<td>None Known</td>
<td>400 ppm</td>
</tr>
<tr>
<td>Xylenes</td>
<td>1330-20-7</td>
<td>None Known</td>
<td>150 ppm</td>
</tr>
</tbody>
</table>

ACUTE HAZARDS

EYE & SKIN CONTACT:
- Primary irritation to skin, defatting, dermatitis. Absorption thru skin increases exposure.
- Primary irritation to eyes, redness, tearing, blurred vision. Liquid can cause eye irritation. Wash thoroughly after handling.

INHALATION:
- Anesthetic. Irritates respiratory tract. Acute overexposure can cause serious nervous system depression. Vapor harmful. Breathing vapor can cause irritation.
- Acute overexposure can cause harm to kidneys, blood, nerves, liver, lungs. Repeated exposure over TLV can cause blindness.
- Use of alcoholic beverages enhances the harmful effect.

SWALLOWING:
- Can be fatal or cause blindness if swallowed. Cannot be made non-poisonous. POISON! Can cause irreversible nervous system damage & death.
- Harmful or fatal if swallowed.
- Swallowing can cause abdominal irritation, nausea, vomiting & diarrhea. The symptoms of chemical pneumonitis may not show up for a few days.

SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

CONDITIONS AGGRAVATED
- Chronic overexposure can cause harm to kidneys, blood, nerves, liver, lungs. Persons with severe skin, liver or kidney problems should avoid use.

CHRONIC HAZARDS

CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:
- Pregnant women should avoid use. May cause birth defects.
- Leukemia been reported in humans from Benzene.
- This product contains less than 105 ppm of Benzene. Not considered hazardous in such low concentrations.
- Absorption thru skin may be harmful. Studies with laboratory animals indicate this product can cause damage to fetus.
- Product may contain impurities which may alter toxic properties. Depending on degree of exposure, periodic medical examination is indicated.
SECTION 12. ECOLOGICAL INFORMATION

MAMMALIAN INFORMATION:

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS #</th>
<th>LOWEST KNOWN LETHAL DOSE DATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methanol</td>
<td>67-56-1</td>
<td>1000.0 mg/kg (Man)</td>
</tr>
<tr>
<td>Super VM&amp;P</td>
<td>*64742-89-8</td>
<td>3400 ppm (Rats)</td>
</tr>
<tr>
<td>Toluene</td>
<td>108-88-3</td>
<td>4000.0 mg/kg (Rabbits)</td>
</tr>
</tbody>
</table>

AQUATIC ANIMAL INFORMATION:

The most sensitive known aquatic group to any component of this product is:
Goldfish 250 ppm or mg/L (24 hour exposure).
Keep out of sewers and natural water supplies.
The substance is toxic to aquatic organisms.

MOBILITY
This material is a mobile liquid.

DEGRADABILITY
This product is partially biodegradable.

ACCUMULATION
This product does not accumulate or biomagnify in the environment.

SECTION 13. DISPOSAL CONSIDERATIONS

Processing, use or contamination may change the waste management options.
Recycle / dispose of observing national, regional, state, provincial and local
health, safety & pollution laws. If in doubt, contact appropriate agencies.

SECTION 14. TRANSPORT INFORMATION

DOT SHIPPING NAME: UN1263,RQ,Paint Related Material
(Contains: Toluene,Xylene),3,PG-II
DRUM LABEL: (FLAMMABLE LIQUID)
IATA / ICAO: UN1992,RQ,Flammable Liquids,Toxic,n.o.s.
(Toluene,Xylene),3,(6.1),PG-II
IMO / IMDG: UN1992,RQ,Flammable Liquids,Toxic,n.o.s.
(Toluene,Xylene),3,(6.1),PG-II
EMERGENCY RESPONSE GUIDEBOOK NUMBER: 131

CROWN

SECTION 15. REGULATORY INFORMATION

EPA REGULATION:
SARA SECTION 311/312 HAZARDS: Acute Health, Fire
All components of this product are on the TSCA list.
SARA Title III Section 313 Supplier Notification
This product contains the indicated <*> toxic chemicals subject to the
reporting requirements of Section 313 of the Emergency Planning & Community
Right-To-Know Act of 1986 & of 40 CFR 372. This information must be
included in all MSDSs that are copied and distributed for this material.
**SECTION 15. REGULATORY INFORMATION (CONTINUED)**

<table>
<thead>
<tr>
<th>SARA TITLE III INGREDIENTS</th>
<th>CAS#</th>
<th>WT. % (REG. SECTION)</th>
<th>RQ(LBS)</th>
</tr>
</thead>
<tbody>
<tr>
<td>*Toluene</td>
<td>108-88-3</td>
<td>&lt;20 (311,312,313,RCRA)</td>
<td>1000</td>
</tr>
<tr>
<td>Acetone</td>
<td>67-64-1</td>
<td>&lt;20 (311,312)</td>
<td>5000</td>
</tr>
<tr>
<td>*Methanol</td>
<td>67-56-1</td>
<td>&lt;10 (311,312,313,RCRA)</td>
<td>5000</td>
</tr>
<tr>
<td>*Xylenes</td>
<td>1330-20-7</td>
<td>&lt; 3 (311,312,313,RCRA)</td>
<td>100</td>
</tr>
</tbody>
</table>

Any release equal to or exceeding the RQ must be reported to the National Response Center (800-424-8802) and appropriate state and local regulatory agencies as described in 40 CFR 302.6 and 40 CFR 355.40 respectively. Failure to report may result in substantial civil and criminal penalties. State & local regulations may be more restrictive than federal regulations.

**STATE REGULATIONS:**

THIS PRODUCT MEETS REQUIREMENTS OF SOUTHERN CALIFORNIA AQMD RULE 443.1 & SIMILAR REGULATIONS

**CALIFORNIA PROPOSITION 65:** This product contains the following chemical known to the State of California to cause reproductive toxicity: Toluene

**INTERNATIONAL REGULATIONS**

The components of this product are listed on the chemical inventories of the following countries:

Australia, Canada, China, Europe (EINECS), Japan, Korea, United Kingdom.

**SECTION 16. OTHER INFORMATION**

**HAZARD RATINGS:**

HEALTH (NFPA): 1, HEALTH (HMIS): 3, FLAMMABILITY: 3, REACTIVITY: 0

(Personal Protection Rating to be supplied by user based on use conditions.)

This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

**EMPLOYEE TRAINING**

See Section 3 for Risk & Safety Statements. Employees should be made aware of all hazards of this material (as stated in this MSDS) before handling it.

**NOTICE**

The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications. All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency. Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their use, handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon, information contained herein. This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process.

Unless updated, this Material Safety Data Sheet is valid until 07/15/2011.