MATERIAL SAFETY DATA SHEET

This Material Safety Data Sheet conforms to the requirements of ANSI Z400.1, using the International Chemical Safety Cards of the Global Harmonizing System.

THIS MSDS COMPLIES WITH 29 CFR 1910.1200 (HAZARD COMMUNICATION STANDARD)

IMPORTANT: Read this MSDS before handling & disposing of this product.
Pass this information on to employees, customers, & users of this product.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY

PRODUCT IDENTIFICATION: CR DENATURED ALCOHOL
COMPANY IDENTIFICATION: PACKAGING SERVICE CO., INC.
COMPANY ADDRESS: 1904 MYKAWA ROAD / P O Box 875
COMPANY CITY: PEARLAND, TX 77581
COMPANY PHONE: 1-281-485-1458
CHEMTREC PHONE: 1-800-424-9300

SECTION 2. COMPOSITION/INFORMATION ON INGREDIENTS

CONTAINS: 65-75% METHANOL (67-56-1)[200-659-6],
20-30% ETHANOL (64-17-5)[200-578-6],
0-10% METHYL ISOBUTYL KETONE (108-10-1)[203-550-1],
0-10% ISOPROPANOL (67-63-0)[200-661-7]

Number in parentheses is CAS #, number in brackets is European EC #.

SECTION 3. HAZARDS IDENTIFICATION

EXPOSURE PREVENTION: PREVENT DISPERSION OF MISTS OR DUST!
AVOID EXPOSURE OF ADOLESCENTS, CHILDREN!

RISK STATEMENTS:
R36/37/38 Irritating to eyes, respiratory system and skin.
R39/23/24/25 Toxic: danger of very serious irreversible effects through inhalation, in contact with skin and if swallowed.
R11 Highly Flammable.
R20 Harmful by inhalation.
R41 Risk of serious damage to eyes.
R66 Repeated exposure may cause skin dryness or cracking.
R67 Vapors may cause drowsiness and dizziness.

SAFETY STATEMENTS:
S24/25 Avoid contact with skin and eyes.
S7 Keep container tightly closed.
S9 Keep container in a well-ventilated place.
S16 Keep away from sources of ignition. No smoking.
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S29 Do not empty into drains.
S45 In case of accident, or if you feel unwell, seek medical advice immediately. (Show the label where possible).
SECTION 4. FIRST AID MEASURES

EYE CONTACT:
For eyes, flush with plenty of water for 15 minutes & get medical attention.

SKIN CONTACT:
In case of contact with skin immediately remove contaminated clothing.
Wash thoroughly with soap & water. Wash contaminated clothing before reuse.

INHALATION:
After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR).

SWALLOWING:
Induce vomiting. GET MEDICAL ATTENTION IMMEDIATELY. If no medical personnel are available & patient is conscious, ingestion of an alcoholic beverage may prevent blindness, death. Do NOT induce vomiting to an unconscious or convulsing person.

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SECTION 5. FIRE FIGHTING MEASURES

FIRE & EXPLOSION PREVENTIVE MEASURES
NO open flames, NO sparks, & NO smoking. NO contact with oxidants.
Above flash point, use a closed system, ventilation, explosion-proof electrical equipment, lighting.
Do NOT use compressed air for filling, discharging, or handling.

EXTINGUISHING MEDIA
Use dry powder, AFFF, alcohol-resistant foam, water in large amounts, carbon dioxide.

SPECIAL FIRE FIGHTING PROCEDURES
Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used.
Do not enter confined fire-space without full bunker gear.
(Helmet with face shield, bunker coats, gloves & rubber boots).
Use NIOSH approved positive-pressure self-contained breathing apparatus.

UNUSUAL EXPLOSION AND FIRE PROCEDURES
HIGHLY FLAMMABLE!! VAPORS CAN CAUSE FLASH FIRE
Keep container tightly closed.
Isolate from oxidizers, heat, sparks, electric equipment & open flame.
Closed containers may explode if exposed to extreme heat.
Applying to hot surfaces requires special precautions.
Empty container very hazardous! Continue all label precautions!

SECTION 6. ACCIDENTAL RELEASE MEASURES

PERSONAL PROTECTIVE MEASURES:
EVACUATE DANGER AREA! Consult an expert!
Vapors may ignite explosively & spread long distances. Prevent vapor buildup.
Keep unprotected personnel away. Ventilate spill area. Remove all ignition sources.
Use complete chemical protective suit with self-contained breathing apparatus.

CONTAINMENT AND CLEAN-UP MEASURES:
Stop spill at source. Dike and contain. Collect leaking liquid in sealable containers.
Absorb remaining liquid in sand or inert absorbent. Remove to safe place.
SECTION 7. HANDLING AND STORAGE

HANDLING
Isolate from oxidizers, heat, sparks, electric equipment & open flame.
Use only with adequate ventilation. Avoid breathing of vapor or spray mist.
Avoid contact with skin & eyes.
Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier.
Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse.
Avoid free fall of liquid. Ground containers when transferring. Do not flame cut, saw, drill, braze, or weld. Empty container very hazardous! Continue all label precautions!

STORAGE
Keep in fireproof surroundings. Keep separated from strong oxidants, food & feedstuffs. Keep cool.
Do not store above 49 C/120 F. Keep container tightly closed & upright when not in use to prevent leakage.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION:

RESPIRATORY EXPOSURE CONTROLS
A respiratory protection program that meets OSHA 29 CFR 1910.134 and ANSI Z88.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant a respirator's use.

VENTILATION
LOCAL EXHAUST : Necessary
MECHANICAL (GENERAL) : Acceptable
SPECIAL : None
OTHER : None

PERSONAL PROTECTIONS:
Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier.
Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse.

WORK & HYGIENIC PRACTICES:
Provide readily accessible eye wash stations & safety showers.
Wash at end of each workshift & before eating, smoking or using the toilet.
Promptly remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.
SECTION 9. PHYSICAL DATA

APPEARANCE: Liquid, Water-White
ODOR: Ketone
BOILING RANGE: 63 68 117°C / 147 155 243°F
AUTO IGNITION TEMPERATURE: 398°C / 750°F (Lowest Component)
LOWER FLAMMABLE LIMIT IN AIR (% by vol): 6.1
FLASH POINT (TEST METHOD): 4°C / 40°F (TCC)
FLAMMABILITY CLASSIFICATION: Class I B
GRAVITY @ 68/68°F / 20/20°C:
   API: 46.9
   SPECIFIC GRAVITY (Water=1): 0.793
   POUNDS/GALLON: 6.607
VOC’S (>0.44 Lbs/Sq In): 100.0 Vol. % / 793.2 g/L / 6.607 Lbs/Gal
TOTAL VOC’S (TVOC): 100.0 Vol. % / 793.2 g/L / 6.607 Lbs/Gal
NONEXEMPT VOC’S (CVOC): 100.0 Vol. % / 793.2 g/L / 6.607 Lbs/Gal
HAZARDOUS AIR POLLUTANTS (HAPS): 73.0 Wt. % / 579.0 g/L / 4.822 Lbs/Gal
VAPOR PRESSURE (mm of Hg)@20°C: 84.2
NONEXEMPT VOC PARTIAL PRESSURE (mm of Hg @ 20°C): 84.2
VAPOR DENSITY (air=1): 1.3
WATER ABSORPTION: Appreciable
REFRACTIVE INDEX: 1.342

SECTION 10. STABILITY & REACTIVITY

STABILITY
Stable under normal conditions.

CONDITIONS TO AVOID
Isolate from oxidizers, heat, sparks, electric equipment & open flame.

MATERIALS TO AVOID
The substance can presumably form explosive peroxides under the influence of light and air,
Check for peroxide prior to distillation, eliminate if found
Reacts violently with strong oxidants, strong reducing agents, causing fire & explosion hazard.

HAZARDOUS DECOMPOSITION PRODUCTS
Carbon Monoxide, Carbon Dioxide from burning.

HAZARDOUS POLYMERIZATION
Will not occur.

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SECTION 11. TOXICOLOGICAL INFORMATION

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS #</th>
<th>TWA (OSHA)</th>
<th>TLV (ACGIH)</th>
<th>HAP</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methanol</td>
<td>67-56-1</td>
<td>200 ppm S</td>
<td>200 ppm S</td>
<td>Yes</td>
</tr>
<tr>
<td>Ethanol</td>
<td>64-17-5</td>
<td>1000 ppm</td>
<td>1000 ppm A4</td>
<td>No</td>
</tr>
<tr>
<td>Methyl Isobutyl Ketone</td>
<td>108-10-1</td>
<td>100 ppm</td>
<td>50 ppm</td>
<td>Yes</td>
</tr>
<tr>
<td>Isopropanol</td>
<td>67-63-0</td>
<td>400 ppm</td>
<td>200 ppm A4</td>
<td>No</td>
</tr>
</tbody>
</table>

Each component showing 'Yes' under "HAP" is an EPA Hazardous Air Pollutant.
SECTION 11. TOXICOLOGICAL INFORMATION (CONTINUED)

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS #</th>
<th>CEILING</th>
<th>STEL(OSHA/ACGIH)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methanol</td>
<td>67-56-1</td>
<td>None Known</td>
<td>250 ppm</td>
</tr>
<tr>
<td>Methyl Isobutyl Ketone</td>
<td>108-10-1</td>
<td>None Known</td>
<td>75 ppm</td>
</tr>
<tr>
<td>Isopropanol</td>
<td>67-63-0</td>
<td>None Known</td>
<td>400 ppm</td>
</tr>
</tbody>
</table>

ACUTE HAZARDS

EYE & SKIN CONTACT:
- Primary irritation to skin, defatting, dermatitis.
- Primary irritation to eyes, redness, tearing, blurred vision.
- Liquid can cause eye irritation. Wash thoroughly after handling.

INHALATION:
- Anesthetic. Irritates respiratory tract. Acute overexposure can cause serious nervous system depression. Vapor harmful.
- Breathing vapor can cause irritation.
- Acute overexposure can cause harm to kidneys, blood, nerves, liver, lungs. Repeated exposure over TLV can cause blindness.

SWALLOWING:
- Can be fatal or cause blindness if swallowed. Cannot be made non-poisonous.
- POISON! Can cause irreversible nervous system damage & death.
- Harmful or fatal if swallowed.
- Swallowing can cause abdominal irritation, nausea, vomiting & diarrhea.

SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

CONDITIONS AGGRAVATED
- Chronic overexposure can cause harm to kidneys, blood, nerves, liver, lungs.
- Persons with severe skin, liver or kidney problems should avoid use.

CHRONIC HAZARDS

CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:
- This product has no carcinogens listed by IARC,NTP,NIOSH, OSHA or ACGIH, as of this date, greater or equal to 0.1%.
- Absorption thru skin may be harmful. Studies with laboratory animals indicate this product can cause damage to fetus.
- Depending on degree of exposure, periodic medical examination is indicated.
SECTION 12. ECOLOGICAL INFORMATION

MAMMALIAN INFORMATION:

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS #</th>
<th>LOWEST KNOWN LETHAL DOSE DATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methanol</td>
<td>67-56-1</td>
<td>LOWEST KNOWN LD50 (ORAL): 1000.0 mg/kg (Man)</td>
</tr>
<tr>
<td>Methyl Isobutyl Ketone</td>
<td>108-10-1</td>
<td>LOWEST KNOWN LC50 (VAPORS): 4000 ppm (Rats)</td>
</tr>
<tr>
<td>Isopropanol</td>
<td>67-63-0</td>
<td>LOWEST KNOWN LD50 (SKIN): 16400.0 mg/kg (Rabbits)</td>
</tr>
</tbody>
</table>

AQUATIC ANIMAL INFORMATION:
The most sensitive known aquatic group to any component of this product is: Chub 250 ppm or mg/L (24 hour exposure).
Keep out of sewers and natural water supplies.

MOBILITY
This material is a mobile liquid.

DEGRADABILITY
This product is completely biodegradable.

ACCUMULATION
This product does not accumulate or biomagnify in the environment.

SECTION 13. DISPOSAL CONSIDERATIONS

Processing, use or contamination may change the waste management options. Recycle / dispose of observing national, regional, state, provincial and local health, safety & pollution laws. If in doubt, contact appropriate agencies.

SECTION 14. TRANSPORT INFORMATION

IF CONTAINER HAS > PRODUCT RQ (SEE SECTION 15) PUT "RQ," BEFORE SHIPPING NAME.

DOT SHIPPING NAME: UN1987, Alcohols, n.o.s. (Methanol, Methyl Isobutyl Ketone), 3, PG-II
DRUM LABEL: (FLAMMABLE LIQUID)
IATA / ICAO: UN1986, Alcohols, Toxic, n.o.s. (Methanol, Methyl Isobutyl Ketone), 3, PG-II
IMO / IMDG: UN1986, Alcohols, Toxic, n.o.s. (Methanol, Methyl Isobutyl Ketone), 3, PG-II
EMERGENCY RESPONSE GUIDEBOOK NUMBER: 131

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SECTION 15. REGULATORY INFORMATION

EPA REGULATION:
SARA SECTION 311/312 HAZARDS: Acute Health, Fire

All components of this product are on the TSCA list.

SARA Title III Section 313 Supplier Notification
This product contains the indicated <*> toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning & Community Right-To-Know Act of 1986 & of 40 CFR 372. This information must be included in all MSDSs that are copied and distributed for this material.
SECTION 15. REGULATORY INFORMATION (CONTINUED)

SARA TITLE III INGREDIENTS

<table>
<thead>
<tr>
<th>CAS#</th>
<th>WT. % (REG. SECTION)</th>
<th>RQ(LBS)</th>
</tr>
</thead>
<tbody>
<tr>
<td>*Methanol</td>
<td>67-56-1</td>
<td>&lt;70 (311,312,313,RCRA)</td>
</tr>
<tr>
<td>*Methyl Isobutyl Ketone</td>
<td>108-10-1</td>
<td>&lt;10 (311,312,313,RCRA)</td>
</tr>
</tbody>
</table>

> 7364 LB / 3347 KG OF THIS PRODUCT IN 1 CONTAINER EXCEEDS THE "RQ" OF METHANOL.

Any release equal to or exceeding the RQ must be reported to the National Response Center (800-424-8802) and appropriate state and local regulatory agencies as described in 40 CFR 302.6 and 40 CFR 355.40 respectively. Failure to report may result in substantial civil and criminal penalties. State & local regulations may be more restrictive than federal regulations.

STATE REGULATIONS:

THIS PRODUCT MEETS REQUIREMENTS OF SOUTHERN CALIFORNIA AQMD RULE 443.1 & SIMILAR REGULATIONS

INTERNATIONAL REGULATIONS

The components of this product are listed on the chemical inventories of the following countries:
Australia, Canada, China, Europe (EINECS), Japan, Korea, United Kingdom.

SECTION 16. OTHER INFORMATION

HAZARD RATINGS:

HEALTH (NFPA): 1, HEALTH (HMIS): 3, FLAMMABILITY: 3, REACTIVITY: 0

(Personal Protection Rating to be supplied by user based on use conditions.)

This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

EMPLOYEE TRAINING

See Section 3 for Risk & Safety Statements. Employees should be made aware of all hazards of this material (as stated in this MSDS) before handling it.

NOTICE

The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications. All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency. Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their use, handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon, information contained herein.

This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process. Unless updated, this Material Safety Data Sheet is valid until 03/25/2011.