MATERIAL SAFETY DATA SHEET

This Material Safety Data Sheet conforms to the requirements of ANSI Z400.1, using the International Chemical Safety Cards of the Global Harmonizing System.

THIS MSDS COMPLIES WITH 29 CFR 1910.1200 (HAZARD COMMUNICATION STANDARD)

IMPORTANT: Read this MSDS before handling & disposing of this product.
Pass this information on to employees, customers, & users of this product.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY

PRODUCT IDENTITY: ACETONE
COMPANY IDENTITY: SOLVCHEM, INC.
COMPANY ADDRESS: 4704 SHANK ROAD
COMPANY CITY: PEARLAND, TX 77588-0490
COMPANY PHONE: 1-281-485-5377
CHEMTREC PHONE: 1-800-424-9300

SECTION 2. COMPOSITION/INFORMATION ON INGREDIENTS

CONTAINS: 99-100% ACETONE (67-64-1)[200-662-2]
Number in parentheses is CAS #, number in brackets is European EC #.

SECTION 3. HAZARDS IDENTIFICATION

RISK STATEMENTS:
R36/37/38 Irritating to eyes, respiratory system and skin.
R12 Extremely Flammable.
R66 Repeated exposure may cause skin dryness or cracking.
R67 Vapors may cause drowsiness and dizziness.

SAFETY STATEMENTS:
S9 Keep container in a well-ventilated place.
S16 Keep away from sources of ignition. No smoking.

SECTION 4. FIRST AID MEASURES

EYE CONTACT:
For eyes, flush with plenty of water for 15 minutes & get medical attention.

SKIN CONTACT:
In case of contact with skin immediately remove contaminated clothing. Wash thoroughly with soap & water. Wash contaminated clothing before reuse.

INHALATION:
After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR).

SWALLOWING:
Rinse mouth. GET MEDICAL ATTENTION IMMEDIATELY. Do NOT give liquids to an unconscious or convulsing person.
ACET001  SECTION 5. FIRE FIGHTING MEASURES

FIRE & EXPLOSION PREVENTIVE MEASURES
NO open flames, NO sparks, & NO smoking. Use a closed system, ventilation, explosion-proof electrical equipment, lighting. DO NOT use compressed air for filling, discharging, or handling.

EXTINGUISHING MEDIA Use dry powder, carbon dioxide.

SPECIAL FIRE FIGHTING PROCEDURES
Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used. Do not enter confined fire-space without full bunker gear. (Helmet with face shield, bunker coats, gloves & rubber boots). Use NIOSH approved positive-pressure self-contained breathing apparatus.

UNUSUAL EXPLOSION AND FIRE PROCEDURES
EXTREMELY FLAMMABLE!! VAPORS CAN CAUSE FLASH FIRE
Keep container tightly closed. Isolate from oxidizers, heat, sparks, electric equipment & open flame. Closed containers may explode if exposed to extreme heat. Applying to hot surfaces requires special precautions. Empty container very hazardous! Continue all label precautions!

SECTION 6. ACCIDENTAL RELEASE MEASURES

PERSONAL PROTECTIVE MEASURES:

CONTAINMENT AND CLEAN-UP MEASURES:
Stop spill at source. Dike and contain. Collect leaking liquid in sealable containers. Absorb remaining liquid in sand or inert absorbent. Remove to safe place. DO NOT wash away into sewer.

SECTION 7. HANDLING AND STORAGE

HANDLING
Isolate from oxidizers, heat, sparks, electric equipment & open flame. Use only with adequate ventilation. Avoid breathing of vapor or spray mist. Avoid contact with skin & eyes. Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse. Avoid free fall of liquid. Ground containers when transferring. Do not flame cut, saw, drill, braze, or weld. Empty container very hazardous! Continue all label precautions!

STORAGE
Vapors may ignite explosively & spread long distances. Prevent vapor buildup. Put out pilot lights & turn off heaters, electric equipment & other ignition sources during use & until all vapors are gone. Keep away from strong oxidants. Do not store above 49 C/120 F. Keep container tightly closed & upright when not in use to prevent leakage.

ACET001  SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION:

RESPIRATORY EXPOSURE CONTROLS
A respiratory protection program that meets OSHA 29 CFR 1910.134 and ANSI Z86.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant a respirator's use.

VENTILATION
LOCAL EXHAUST: Necessary
MECHANICAL (GENERAL): Acceptable
SPECIAL: None
OTHER: None

PERSONAL PROTECTIONS:
Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear gloves, apron & footwear impervious to this material. Wash clothing before reuse.
WORK & HYGIENIC PRACTICES:
Provide readily accessible eye wash stations & safety showers. Wash at end of each workshift & before eating, smoking or using the toilet. Promptly remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.

SECTION 9. PHYSICAL DATA

APPEARANCE: Liquid, Water-White
ODOR: Ketone
BOILING RANGE: 56, 56, 57 C / 133, 134, 135 F
AUTO IGNITION TEMPERATURE: 537 C / 1000 F (Lowest Component)
LOWER FLAMMABLE LIMIT IN AIR (% by vol): 2.6
FLASH POINT (TEST METHOD): -16 C / 2 F (TCC)
FLAMMABILITY CLASSIFICATION: Class I B
GRAVITY @ 68/68 F / 20/20 C:
   API: 47.2
   SPECIFIC GRAVITY (Water=1): 0.792
   POUNDS/GALLON: 6.597
VOC'S (>0.44 Lbs/Sq In): 100.0 Vol. % / 792.0 g/L / 6.597 Lbs/Gal
TOTAL VOC'S (TVOC): 100.0 Vol. % / 792.0 g/L / 6.597 Lbs/Gal
NONEXEMPT VOC'S (CVOC): 0.0 Vol. % / 0.0 g/L / 0.000 Lbs/Gal
HAZARDOUS AIR POLLUTANTS (HAPS): 0.0 Wt. % / 0.0 g/L / 0.000 Lbs/Gal
VAPOR PRESSURE (mm of Hg)@20 C: 186.0
NONEXEMPT VOC PARTIAL PRESSURE (mm of Hg @ 20 C) 0.0
VAPOR DENSITY (air=1): 2.0
WATER ABSORPTION: Complete
REFRACTIVE INDEX: 1.358

SECTION 10. STABILITY & REACTIVITY

STABILITY
Stable under normal conditions.

CONDITIONS TO AVOID
Isolate from oxidizers, heat, sparks, electric equipment & open flame.

MATERIALS TO AVOID
Reacts with strong oxidants, causing fire & explosion hazard.

HAZARDOUS DECOMPOSITION PRODUCTS
Carbon Monoxide, Carbon Dioxide from burning.

HAZARDOUS POLYMERIZATION
Will not occur.

ACET001

SECTION 11. TOXICOLOGICAL INFORMATION

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS #</th>
<th>TWA (OSHA)</th>
<th>TLV (ACGIH)</th>
<th>HAP</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone</td>
<td>67-64-1</td>
<td>1000 ppm</td>
<td>500 ppm A4</td>
<td>No</td>
</tr>
</tbody>
</table>

This product contains no EPA Hazardous Air Pollutants (HAP) in amounts > 0.1%.

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS #</th>
<th>CEILING</th>
<th>STEL(OSHA/ACGIH)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone</td>
<td>67-64-1</td>
<td>None Known</td>
<td>750 ppm</td>
</tr>
</tbody>
</table>

ACUTE HAZARDS

EYE & SKIN CONTACT:
Primary irritation to skin, defatting, dermatitis. Primary irritation to eyes, redness, tearing, blurred vision. Liquid can cause eye irritation. Wash thoroughly after handling.
INHALATION:
Anesthetic. Irritates respiratory tract. Acute overexposure can cause serious nervous system depression. Vapor harmful.

SWALLOWING:
Swallowing can cause abdominal irritation, nausea, vomiting & diarrhea.

SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

CONDITIONS AGGRAVATED
Persons with severe skin, liver or kidney problems should avoid use.

CHRONIC HAZARDS

CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:
This product has no carcinogens listed by IARC,NTP,NIOSH, OSHA or ACGIH, as of this date, greater or equal to 0.1%.

SECTION 12. ECOLOGICAL INFORMATION

MAMMALIAN INFORMATION:

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS #</th>
<th>LOWEST KNOWN LETHAL DOSE DATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone</td>
<td>67-64-1</td>
<td>LOWEST KNOWN LD50 (ORAL)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5340.0 mg/kg (Rabbits)</td>
</tr>
<tr>
<td>Acetone</td>
<td>67-64-1</td>
<td>LOWEST KNOWN LC50 (VAPORS)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>21000 ppm (Cats)</td>
</tr>
<tr>
<td>Acetone</td>
<td>67-64-1</td>
<td>LOWEST KNOWN LD50 (SKIN)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>20000.0 mg/kg (Rabbits)</td>
</tr>
</tbody>
</table>

AQUATIC ANIMAL INFORMATION:
The most sensitive known aquatic group to any component of this product is: Mosquito Fish 13000 ppm or mg/L (48 hour exposure).

MOBILITY
This material is a mobile liquid.

DEGRADABILITY
This product is completely biodegradable.

ACCUMULATION
This product does not accumulate or biomagnify in the environment.

SECTION 13. DISPOSAL CONSIDERATIONS

Processing, use or contamination may change the waste management options. Recycle / dispose of observing national, regional, state, provincial and local health, safety & pollution laws. If in doubt, contact appropriate agencies.

SECTION 14. TRANSPORT INFORMATION

IF CONTAINER HAS > PRODUCT RQ (SEE SECTION 15) PUT "RQ," BEFORE SHIPPING NAME.
DOT SHIPPING NAME: UN1090, Acetone, 3, PG-II
DRUM LABEL: (FLAMMABLE LIQUID)
IATA / ICAO: UN1090, Acetone, 3, PG-II
IMO / IMDG: UN1090, Acetone, 3, PG-II
EMERGENCY RESPONSE GUIDEBOOK NUMBER: 127
ACET001

SECTION 15. REGULATORY INFORMATION

EPA REGULATION:
SARA SECTION 311/312 HAZARDS: Acute Health, Fire

All components of this product are on the TSCA list.
This material contains no known products restricted under SARA Title III,
Section 313 in amounts greater or equal to 1%.

SARA TITLE III INGREDIENTS       CAS#      WT. % (REG. SECTION)   RQ(LBS)
Acetone                                67-64-1  100 (311,312)             5000

> 5000 LB / 2272 KG OF THIS PRODUCT IN 1 CONTAINER EXCEEDS THE "RQ" OF ACETONE.
Any release equal to or exceeding the RQ must be reported to the National Response Center (800-424-8802) and appropriate state and local regulatory agencies as described in 40 CFR 302.6 and 40 CFR 355.40 respectively. Failure to report may result in substantial civil and criminal penalties. State & local regulations may be more restrictive than federal regulations.

STATE REGULATIONS:
THIS PRODUCT MEETS REQUIREMENTS OF SOUTHERN CALIFORNIA AQMD RULE 443.1 & SIMILAR REGULATIONS

CALIFORNIA PROPOSITION 65: This product contains no chemicals known to the State of California to cause cancer & reproductive toxicity.

INTERNATIONAL REGULATIONS
The components of this product are listed on the chemical inventories of the following countries:
Australia, Canada, China, Europe (EINECS), Japan, Korea, United Kingdom.

SECTION 16. OTHER INFORMATION

HAZARD RATINGS:
HEALTH (NFPA): 1, HEALTH (HMIS): 2, FLAMMABILITY: 3, REACTIVITY: 0
(Personal Protection Rating to be supplied by user based on use conditions.)
This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

EMPLOYEE TRAINING
See Section 3 for Risk & Safety Statements. Employees should be made aware of all hazards of this material (as stated in this MSDS) before handling it.

NOTICE
The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications. All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency. Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their use, handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon, information contained herein. This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process. Unless updated, this Material Safety Data Sheet is valid until 11/06/2011.