1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

TRADE NAME: Q-15 Flashing Cement, Q-20 Premium SBS Flashing Cement, Q-20 Premium SBS Flashing Cement Tube (10.5 oz)

LABEL: TAM-PRO
USE & DESCRIPTION: Roofing Cements
CHEMICAL FAMILY: Asphalt Mixture

MANUFACTURED FOR: TAMKO Roofing Products, Inc.           EMERGENCY TELEPHONE NUMBERS;
P.O. Box 1404 General Information: 1-904-284-7571 (8 a.m. - 5 p.m. EST)
Joplin, MO  64802-1404 1-620-429-1800 (8 a.m. - 5 p.m. CST)
Chemtrec:  1-800-424-9300

2. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>Cas No.</th>
<th>% by Wt.</th>
<th>OSHA</th>
<th>ACGIH</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>TWA</td>
<td>STEL</td>
</tr>
<tr>
<td>Petroleum asphalt</td>
<td>8052-42-4</td>
<td>&lt;65</td>
<td>5 fume</td>
<td>NE</td>
</tr>
<tr>
<td>Mineral Spirits</td>
<td>64742-48-0</td>
<td>&lt;35</td>
<td>200</td>
<td>NE</td>
</tr>
<tr>
<td>Clay**</td>
<td>12174-11-7</td>
<td>&lt;10</td>
<td>15 total dust</td>
<td>NE</td>
</tr>
<tr>
<td>Clay**</td>
<td>1332-58-7</td>
<td>&lt;10</td>
<td>5 resp. dust</td>
<td>NE</td>
</tr>
<tr>
<td>Aromatic solvent</td>
<td>64742-95-6</td>
<td>&lt;10</td>
<td>NE</td>
<td>NE</td>
</tr>
<tr>
<td>Cellulose fibers</td>
<td>65996-61-4</td>
<td>&lt;8</td>
<td>NE</td>
<td>NE</td>
</tr>
<tr>
<td>Styrene-butadiene copolymer</td>
<td>9003-55-8</td>
<td>&lt;4</td>
<td>NE</td>
<td>NE</td>
</tr>
<tr>
<td>Xylene</td>
<td>1330-20-7</td>
<td></td>
<td>100</td>
<td>150</td>
</tr>
<tr>
<td>Cumene</td>
<td>98-85-8</td>
<td></td>
<td>NE</td>
<td>150</td>
</tr>
<tr>
<td>Trimethylbenzenes</td>
<td>25551-13-7</td>
<td></td>
<td>25</td>
<td>NE</td>
</tr>
<tr>
<td>**contains: crystalline silica &gt;5%</td>
<td></td>
<td>&gt;0.1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>quartz</td>
<td>14808-60-7</td>
<td>0.05</td>
<td>NE</td>
<td>0.05</td>
</tr>
<tr>
<td>cristobalite</td>
<td>14464-46-1</td>
<td>0.05</td>
<td>NE</td>
<td>0.05</td>
</tr>
</tbody>
</table>

See Section 8 for additional relevant exposure limits
NE = Not established
3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW:
WARNING!
COMBUSTIBLE
VAPORS, MISTS OR FUMES MAY IRRITATE THE EYES AND RESPIRATORY TRACT
MAY CAUSE CENTRAL NERVOUS SYSTEM DEPRESSION
DIRECT CONTACT MAY CAUSE EYE AND SKIN IRRITATION
HEATING MAY RELEASE TOXIC HYDROGEN SULFIDE GAS (H₂S) WHICH MAY ACCUMULATE IN
CONFINED SPACES
ASPIRATION HAZARD IF SWALLOWED
ASPHALT MAY CONTAIN COMPONENTS THAT ARE SKIN CANCER HAZARDS

<table>
<thead>
<tr>
<th>HMIS Rating:</th>
<th>NFPA Rating:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health - 1</td>
<td>Health - 2</td>
</tr>
<tr>
<td>Flammability - 2</td>
<td>Flammability - 2</td>
</tr>
<tr>
<td>Reactivity - 0</td>
<td>Reactivity - 0</td>
</tr>
</tbody>
</table>

Potential Health Effects

EYE CONTACT:
May cause eye irritation resulting in tearing, stinging, redness or swelling. Vapors, mists, or fumes may be irritating.

SKIN CONTACT:
May cause skin irritation. Redness, drying and cracking of the skin (dermatitis), may occur following prolonged and repeated contact. In addition, prolonged and repeated exposure to asphalt fumes has been reported to cause an acne-like skin condition, skin discoloration, and my increase sensitivity to the sun (photosensitization).

SKIN ABSORPTION:
Not expected to be significant with short-term skin contact. However, prolonged or repeated skin contact may result in absorption of hazardous components.

INGESTION:
This product may cause irritation of the digestive tract followed by vomiting and central nervous system depression (see “Inhalation” for symptoms). Avoid aspiration of vomit into the lungs which can cause inflammation or pneumonitis.

INHALATION:
Exposure to fumes, vapors or mists may cause irritation of the nose and throat, and possible signs of central nervous system depression (symptoms may include headache, dizziness, loss of coordination, and drowsiness). Loss of consciousness can occur in poorly ventilated or confined spaces. Additional signs and symptoms of exposure may include reduced appetite and abnormal fatigue. Use of this product in well-ventilated working conditions is not expected to cause adverse effects.
Hydrogen sulfide (H$_2$S), an extremely toxic gas, may be emitted from heated asphalt and may accumulate in storage tanks and other confined spaces. At low concentrations (< 1 ppm), H$_2$S can be irritating to the eyes, nose and throat, and at high concentrations (>500 ppm) can cause rapid unconsciousness and death. The odor of H$_2$S cannot be used as an indicator of exposure, because the gas causes rapid olfactory fatigue which deadens the sense of smell.

Use this product only under well-ventilated working conditions.

**CHRONIC EFFECT/CARCINOGENICITY/SPECIAL TOXIC EFFECTS**

This product contains petroleum asphalt. Petroleum asphalt is not listed as a carcinogen by OSHA or NTP. The International Agency for Research on Cancer (IARC) has determined there is inadequate evidence that asphalt alone is carcinogenic to humans, and that there is inadequate evidence for the carcinogenicity of undiluted air-refined asphalts in experimental animals. The National Institute of Occupational Safety and Health (NIOSH) has concluded that at higher temperatures roofing asphalt fumes are a potential occupational carcinogen. If this product is heated or comes in contact with heated material, avoid breathing fumes.

This product may contain small amounts of polycyclic aromatic hydrocarbons (PAH’s) which are recognized carcinogens in humans and experimental animals.

This material contains a hydrocarbon solvent. When dissolved in hydrocarbon solvents, asphalt has produced skin tumors in animals following prolonged and repeated contact. Consequently, IARC has determined that there is sufficient evidence that extracts or cutbacks (asphalts dissolved in hydrocarbon solvents) are carcinogenic to experimental animals.

This material contains a hydrocarbon solvent. Reports have associated prolonged or repeated occupational overexposure to solvents with permanent brain and nervous system damage (sometimes referred to as “Solvent or Painters Syndrome”. Intentional misuse by deliberately inhaling vapors of this product may be harmful or fatal.

This product contains small amounts of respirable crystalline silica (quartz and crystobalite). IARC and NTP have determined that there is sufficient evidence for the carcinogenicity of respirable crystalline silica in experimental animals and limited evidence for its carcinogenicity in humans.

The physical nature of this product may help limit any inhalation hazard from crystalline silica during application and in its hardened state. However, physical forces such as grinding, drilling and other demolition work on the hardened product may liberate crystalline silica dust. Prolonged and repeated exposure to respirable silica-containing dust may have serious lung effects, including silicosis, bronchitis, and lung cancer.

**MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE**

Pre-existing medical conditions that may be aggravated by exposure include disorders of the skin and respiratory tract including asthma.
4. FIRST AID MEASURES

EYE CONTACT:
Immediately flush eyes with plenty of water for at least 20 minutes, occasionally lifting the eye lids to ensure thorough rinsing. Get medical attention if irritation persists. Get immediate medical attention if there is direct eye contact with hot material.

SKIN CONTACT:
Clean exposed skin with warm soapy water. Use a waterless hand cleaner without pumice. Do not use solvents or thinners to remove material from skin. Get medical attention if irritation persists or develops.

INGESTION:
If swallowed, do not induce vomiting. Avoid aspiration of vomit into the lungs which can cause inflammation or pneumonitis. Never give anything by mouth to an unconscious person. If vomiting occurs, keep head lower than hips to prevent aspiration. Get immediate medical attention.

INHALATION:
If inhalation overexposure to vapors, mists, or fumes occurs, remove person to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Get immediate medical attention.

NOTES TO PHYSICIAN:
Medical personnel can soften and remove asphalt with petroleum jelly or white mineral oil.

In general, emesis induction is unnecessary in high viscosity products. Also contains mineral spirits that, when aspirated into the lung, may result in chemical pneumonia. If large volumes have been swallowed, gastric lavage should be considered. Patients may be predisposed to pneumonia during convalescence, and should be kept under observation. Inhalation exposure of hydrogen sulfide may also result in pulmonary congestion. Contact a Poison Center for additional treatment information.

5. FIRE FIGHTING MEASURES

FLASH POINT (METHOD):
112 ºF (COC)

FLAMMABLE LIMITS (% VOLUME IN AIR - SOLVENT COMPONENT):
Lower = 0.8
Upper = 7.0

AUTOIGNITION TEMPERATURE:
460 ºF

EXTINGUISHING MEDIA:
Dry chemical and carbon dioxide or foam preferred. Avoid use of straight-stream water.

SPECIAL FIRE FIGHTING PROCEDURES:
Combustible. Avoid breathing irritating and potentially toxic fumes, including hydrogen sulfide gas. Firefighters should not enter confined spaces without wearing NIOSH approved positive pressure breathing apparatus (SCBA) with full face mask and full protective equipment. Water may be used to cool containers in a fire-exposed area.
UNUSUAL FIRE OR EXPLOSION HAZARDS
When heated above the flash point of the mineral spirit component (100 °F), fumes may burn if ignition source is provided. Petroleum asphalt fumes can explode if emitted in an enclosed environment and supplied with an ignition source. Containers exposed to intense heat from fires should be cooled with water to prevent vapor pressure buildup which could result in container rupture.

6. ACCIDENTAL RELEASE MEASURES

PRECAUTIONS IF MATERIAL IS SPILLED OR RELEASED
Combustible. Handling equipment must be grounded to prevent sparking. Remove ignition sources, ventilate area, and avoid inhalation or skin contact by using appropriate precautions outlined in this MSDS (see Section 8). Stop leak and contain spilled material with absorbent material. Collect adsorbed product and clean up materials in appropriate container for proper disposal. Move containers from spill area. For larger spills, keep unnecessary people away. Stay upwind and away from spill. Notify proper authorities. Prevent materials from entering drains, sewers, or waterways. Spills entering surface waters or sewers entering/leading to surface waters that cause a sheen must be reported to the National Response Center 1-800-424-8802.

WASTE DISPOSAL METHODS
Dispose in accordance with applicable Federal, State and Local regulations. Do not burn.

7. HANDLING AND STORAGE

STORAGE TEMPERATURE
Store away from heat and all ignition sources and open flames in accordance with applicable laws and regulations.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING
Follow protective controls outlined in this MSDS (see Section 8). Avoid all ignition sources. Storage areas should be ventilated to reduce fire and explosion hazards, and possible overexposure of personnel to fumes and vapors. Keep containers closed when not in use. Do not store near food and beverages or smoking materials.

NOTE: Hydrogen sulfide (H₂S), an extremely toxic gas, may be emitted from heated asphalt and may accumulate in storage tanks and other confined spaces.

Empty containers retain residue (liquid and/or vapor) and can be dangerous. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH. Do not attempt to clean since residue is difficult to remove. For work on tanks, refer to OSHA regulations, ANSI Z49.1, and other governmental and industrial references pertaining to cleaning, repairing, welding or other contemplated operations.

To prevent fire or explosion risk from static accumulation and discharge, effectively ground product transfer system in accordance with NFPA standard for petroleum products.
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

RESPIRATORY PROTECTION
Normally not needed in well-ventilated areas. If applicable standards are exceeded or are likely to be exceeded, use a NIOSH/MSHA approved, contaminant-specific, air-purifying respirator. If such concentrations are sufficiently high that this respirator is inadequate, or high enough to cause oxygen deficiency, use a positive pressure self-contained breathing apparatus (SCBA). Follow all applicable respirator use, fitting, and training standards and regulations.

EYE PROTECTION
Chemical safety goggles or face shield needed if spraying or eye contact is possible.

SKIN
Chemical resistant gloves, apron, or other protective clothing needed to prevent skin contact.

VENTILATION
Use only with adequate ventilation to maintain exposures below appropriate exposure limits. Local exhaust ventilation and/or enclosure of the process may be required. All equipment must be explosion proof.

EXPOSURE GUIDELINES
See section 2 for component materials.

Other Information
Avoid prolonged or repeated skin contact. Remove contaminated clothing; launder or dry clean before reuse. Workers should wash their hands before breaks, meals, smoking and using toilet facilities. Product is readily removed from skin by waterless hand cleaners followed by washing with soap and water. Do not use solvents or thinners to remove material from skin.

A fresh water supply, including an eyewash for emergency first aid, and washing facilities should be readily available. An oil-dissolving skin cleaner should be available.

9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE AND ODOR
Black, putty-like material. Solvent odor.

BOILING POINT
320 ºF

Ph: Not applicable

MELTING POINT: Not applicable

SPECIFIC GRAVITY
1.0 - 1.23

VAPOR PRESSURE
2mm @ 70 ºF
VAPOR DENSITY (AIR = 1)
5

% VOLATILE, BY VOLUME
<30

SOLUBILITY IN WATER: Negligible

EVAPORATION RATE (BUTYL ACETAT = 1)
<0.1

OTHER PHYSICAL AND CHEMICAL DATA
None

10. STABILITY AND REACTIVITY

STABILITY
Stable

CONDITIONS TO AVOID
Keep from heat, sparks, open flame, and other sources of ignition. Avoid contact with strong oxidizing agents. Prevent vapor accumulation.

HAZARDOUS POLYMERIZATION
Will not occur.

INCOMPATIBILITY (MATERIALS TO AVOID)
Strong acids or bases, oxidizing agents and selected amines.

HAZARDOUS DECOMPOSITION PRODUCTS
Carbon monoxide, carbon dioxide, ozone, hydrogen sulfide, oxides of sulfur and various hydrocarbons.

11. TOXICOLOGICAL INFORMATION

According to a December 2000 NIOSH report (No. 2001-110) titled “Hazard Review - Health Effects of Occupational Exposure to Asphalt,” research has identified low levels of polycyclic aromatic hydrocarbons (PAH’s) in laboratory generated asphalt fumes. Benzo(a)pyrene, a PAH and known carcinogen, has been identified in field-generated asphalt fumes. Asphalt roofing fume condensates and fractions have been shown to contain chemicals known as PAH’s, which have a chemical structure similar to known carcinogens and genotoxins. Laboratory-generated asphalt fumes have been shown to be genotoxic. Laboratory-derived roofing asphalt fume condensates have been shown to be mutagenic, clastogenic, and inhibit intracellular communication in mammalian cells.

Laboratory studies have shown chemical extracts of asphalt fumes to be carcinogenic to the skin of experimental animals following lifetime exposures, and to show positive mutagenicity in screening bioassays. The relevance of these studies to human exposures is not known at this time. Inhalation studies have not been conclusive regarding asphalt’s carcinogenic potential; however, adverse lung effects were seen in several species of laboratory animals.
Skin application of undiluted air-refined (oxidized) asphalt to experimental animals has not resulted in skin tumors. The results were weakly positive when the samples were applied in a solvent vehicle.

12. ECOLOGICAL INFORMATION
No specific data on this product. May cause mechanical damage to aquatic organisms. The naphtha and mineral spirit components are expected to volatilize in the environment and to be moderately toxic to both freshwater and marine organisms. The bioaccumulation potential is unknown.

13. DISPOSAL CONSIDERATIONS
Dispose in accordance with Federal, State, and Local regulations. Prevent materials from entering drains, sewers, or waterways. Do not dump on the ground. Do not burn.

14. TRANSPORT INFORMATION

DOT PROPER SHIPPING NAME
Tars, Liquid

DOT HAZARD CLASSIFICATION
Combustible liquid, non-hazardous in non-bulk quantities (less than 119 gallons each). This exception to 49 CFR cited at 173.150(f).

DOT LABELING REQUIREMENTS
Combustible Liquid

UN/NA NUMBER
UN1999

PLACARDS
Combustible Liquid

IMDG CODE
Hazardous for vessel transport under the IMDG Code

IMDG SHIPPING NAME
Tars, Liquid

IMDG HAZARD CLASS
3

UN/ID NUMBER
UN 1999

PACKING GROUP NUMBER
PG III
15. REGULATORY INFORMATION

TOXIC SUBSTANCES CONTROL ACT (TSCA)
The components in this product are listed on the TSCA Inventory.

COMPREHENSIVE ENVIRONMENTAL RESPONSE, COMPENSATION AND LIABILITY ACT (CERCLA)
The material contains xylene and cumene. The reportable quantities for xylene and cumene are 1000 lbs. and 5000 lbs. respectively. Any release of this product that results in a release of xylene or cumene equal to or exceeding the reportable quantity must be reported to the National Response Center (800-424-8802) and appropriate state and local regulatory agencies as described in 40 CFR 117,302.

SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 (SARA), TITLE III
SECTION 302 EXTREMELY HAZARDOUS SUBSTANCES: None

SECTION 311/312 HAZARD CATEGORIES:
Immediate Health
Delayed Health
Fire Hazard

SECTION 313 REPORTABLE INGREDIENTS:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>Concentration (% by Wt.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,2,4-Trimethylbenzene</td>
<td>95-63-6</td>
<td>&lt;1</td>
</tr>
<tr>
<td>Xylene</td>
<td>1330-20-7</td>
<td>&lt;1</td>
</tr>
<tr>
<td>Cumene</td>
<td>98-82-8</td>
<td>&lt;0.2</td>
</tr>
<tr>
<td>Butadiene</td>
<td>106-99-0</td>
<td>trace</td>
</tr>
<tr>
<td>Styrene</td>
<td>100-42-5</td>
<td>trace</td>
</tr>
</tbody>
</table>

CALIFORNIA PROPOSITION 65
WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

16. OTHER INFORMATION

Preparation Date: March 17, 1997
Revised: July 2002; October 2002 for formatting issues; August 2004 for DOT Transport information and Prop 65 language; August 2005 for changes in emergency contact information.
Replaces: None

Disclaimer of Liability

The information and recommendations contained herein are to the best of TAMKO Roofing Products’ knowledge and belief, accurate and reliable as of the date issued. TAMKO Roofing Products does not warrant or guarantee their accuracy or reliability, and TAMKO Roofing Products shall not be liable for any loss or damage arising out of the use thereof.

The information and recommendations are offered for the user’s consideration and examination, and it is not the user’s responsibility to satisfy itself that they are suitable and complete for its particular use.