SAFETY DATA SHEET
THE DOW CHEMICAL COMPANY

Product name: GREAT STUFF PRO™ Window and Door Insulating Foam Sealant 20oz HC ES GUN 12ct

Issue Date: 08/24/2016
Print Date: 09/13/2016

THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: GREAT STUFF PRO™ Window and Door Insulating Foam Sealant 20oz HC ES GUN 12ct

Recommended use of the chemical and restrictions on use
Identified uses: For industrial use. Component(s) for the manufacture of urethane polymers. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION
THE DOW CHEMICAL COMPANY
2030 WILLARD H DOW CENTER
MIDLAND MI 48674-0000
UNITED STATES

Customer Information Number: 800-258-2436
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: CHEMTREC +1 800-424-9300
Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification
This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.
Flammable aerosols - Category 2
Gases under pressure - Liquefied gas
Acute toxicity - Category 4 - Inhalation
Skin irritation - Category 2
Eye irritation - Category 2A
Respiratory sensitisation - Category 1
Skin sensitisation - Category 1
Specific target organ toxicity - single exposure - Category 3
Specific target organ toxicity - repeated exposure - Category 2 - Inhalation
Label elements

Hazard pictograms

Signal word: **DANGER!**

**Hazards**
- Flammable aerosol.
- Contains gas under pressure; may explode if heated.
- Causes skin irritation.
- May cause an allergic skin reaction.
- Causes serious eye irritation.
- Harmful if inhaled.
- May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- May cause respiratory irritation.
- May cause damage to organs (Respiratory Tract) through prolonged or repeated exposure if inhaled.

**Precautionary statements**

**Prevention**
- Keep away from heat/sparks/open flames/hot surfaces. No smoking.
- Do not spray on an open flame or other ignition source.
- Pressurized container: Do not pierce or burn, even after use.
- Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
- Wash skin thoroughly after handling.
- Use only outdoors or in a well-ventilated area.
- Contaminated work clothing should not be allowed out of the workplace.
- Wear protective gloves/ eye protection/ face protection.
- In case of inadequate ventilation wear respiratory protection.

**Response**
- IF ON SKIN: Wash with plenty of soap and water.
- IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- If skin irritation or rash occurs: Get medical advice/ attention.
- If eye irritation persists: Get medical advice/ attention.
- If experiencing respiratory symptoms: Call a POISON CENTER/doctor.
- Take off contaminated clothing and wash before reuse.

**Storage**
- Store in a well-ventilated place. Keep container tightly closed.
- Store locked up.
- Protect from sunlight. Do not expose to temperatures exceeding 50 °C/ 122 °F.
Disposal
Dispose of contents/container to an approved waste disposal plant.

Other hazards
No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

<table>
<thead>
<tr>
<th>Component</th>
<th>CASRN</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diphenylmethane Diisocyanate, isomers and homologues</td>
<td>9016-87-9</td>
<td>&gt;= 30.0 - &lt;= 60.0 %</td>
</tr>
<tr>
<td>Polymethylenepolyphenyl polyisocyanate, polypropylene glycol copolymer</td>
<td>53862-89-8</td>
<td>&gt;= 15.0 - &lt;= 40.0 %</td>
</tr>
<tr>
<td>4,4’-Methylenediphenyl diisocyanate</td>
<td>101-68-8</td>
<td>&gt;= 10.0 - &lt;= 30.0 %</td>
</tr>
<tr>
<td>Polymethylene polyphenylisocyanate, propoxylated glycerin polymer</td>
<td>57029-46-6</td>
<td>&gt;= 7.0 - &lt;= 13.0 %</td>
</tr>
<tr>
<td>Isobutane</td>
<td>75-28-5</td>
<td>&gt;= 5.0 - &lt;= 10.0 %</td>
</tr>
<tr>
<td>Tris(1-chloro-2-propyl) phosphate</td>
<td>13674-84-5</td>
<td>&gt;= 5.0 - &lt;= 10.0 %</td>
</tr>
<tr>
<td>Propane</td>
<td>74-98-6</td>
<td>&gt;= 1.0 - &lt;= 5.0 %</td>
</tr>
<tr>
<td>Methyl ether</td>
<td>115-10-6</td>
<td>&gt;= 1.0 - &lt;= 5.0 %</td>
</tr>
<tr>
<td>N,N’-Dimorpholinodiethylether</td>
<td>6425-39-4</td>
<td>&gt;= 1.0 - &lt;= 5.0 %</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

Description of first aid measures
General advice: First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. An MDI skin decontamination study demonstrated that cleaning very soon after exposure is important, and that a polyglycol-based skin cleanser or corn oil may be more
effective than soap and water. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. Suitable emergency safety shower facility should be available in work area.

**Eye contact:** Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist. Suitable emergency eye wash facility should be immediately available.

**Ingestion:** If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

**Most important symptoms and effects, both acute and delayed:** Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

**Indication of any immediate medical attention and special treatment needed**

**Notes to physician:** Maintain adequate ventilation and oxygenation of the patient. May cause respiratory sensitization or asthma-like symptoms. Bronchodilators, expectorants and antitussives may be of help. Treat bronchospasm with inhaled beta2 agonist and oral or parenteral corticosteroids. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. If you are sensitized to diisocyanates, consult your physician regarding working with other respiratory irritants or sensitizers. Exposure may increase "myocardial irritability". Do not administer sympathomimetic drugs such as epinephrine unless absolutely necessary. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Excessive exposure may aggravate preexisting asthma and other respiratory disorders (e.g. emphysema, bronchitis, reactive airways dysfunction syndrome).

### 5. FIREFIGHTING MEASURES

**Suitable extinguishing media:** Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

**Unsuitable extinguishing media:** Do not use direct water stream. Straight or direct water streams may not be effective to extinguish fire.

**Special hazards arising from the substance or mixture**

**Hazardous combustion products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Nitrogen oxides. Isocyanates. Hydrogen chloride. Carbon monoxide. Carbon dioxide. Hydrogen cyanide.

**Unusual Fire and Explosion Hazards:** Contains flammable propellant. Aerosol cans exposed to fire can rupture and become flaming projectiles. Propellant release may result in a fireball. Vapors are heavier than air and may travel a long distance and accumulate in low lying areas. Ignition and/or flash back may occur. Dense smoke is produced when product burns.

**Advice for firefighters**
Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Stay upwind. Keep out of low areas where gases (fumes) can accumulate. Water may not be effective in extinguishing fire. Do not use direct water stream. May spread fire. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Eliminate ignition sources. Move container from fire area if this is possible without hazard. Use water spray to cool fire-exposed containers and fire-affected zone until fire is out.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Evacuate area. Only trained and properly protected personnel must be involved in clean-up operations. Keep personnel out of low areas. Keep personnel out of confined or poorly ventilated areas. Keep upwind of spill. Ventilate area of leak or spill. No smoking in area. Confined space entry procedures must be followed before entering the area. Spilled material may cause a slipping hazard. Eliminate all sources of ignition in vicinity of spill or released vapor to avoid fire or explosion. Vapor explosion hazard. Keep out of sewers. See Section 10 for more specific information. Refer to section 7, Handling, for additional precautionary measures. Keep unnecessary and unprotected personnel from entering the area. Check area with combustible gas detector before reentering area. Ground and bond all containers and handling equipment. For large spills, warn public of downwind explosion hazard. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Absorb with materials such as: Dirt. Sand. Sawdust. Collect in suitable and properly labeled containers. Wash the spill site with water. Isolate area until gas has dispersed. Apply vapor suppression foams until spill can be cleaned up. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Keep away from heat, sparks and flame. No smoking, open flames or sources of ignition in handling and storage area. Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Avoid breathing vapor. Wash thoroughly after handling. This material is hygroscopic in nature. Keep container closed. Use with adequate ventilation. Use only with adequate ventilation. Keep out of reach of children. Vapors are heavier than air and may travel a long distance and accumulate in low lying areas. Ignition and/or flash back may occur. Contents under pressure. Do not puncture or incinerate container. Use of non-sparking or explosion-proof equipment may be necessary, depending upon the type of operation. Containers, even those that have been emptied, can contain vapors. Do not cut, drill, grind, weld, or perform similar operations
on or near empty containers. Do not enter confined spaces unless adequately ventilated. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

**Conditions for safe storage:** Store in a dry place. Avoid prolonged exposure to heat and air. Protect from atmospheric moisture. Blowing agent may migrate from product and accumulate in some storage situations. Elevated temperatures can cause pressure buildup in closed containers due to the release of blowing agents. Store in the following material(s): Carbon steel. Stainless steel. Polypropylene. Polyethylene-lined container. Teflon. Glass-lined container. Aluminum. Plasite 3066 lined container. Plasite 3070 lined container. 316 stainless steel. See Section 10 for more specific information. Minimize sources of ignition, such as static build-up, heat, spark or flame.

**Storage stability**

<table>
<thead>
<tr>
<th>Do not store above:</th>
<th>Storage Period:</th>
</tr>
</thead>
<tbody>
<tr>
<td>49 °C (120 °F)</td>
<td>12 Month</td>
</tr>
</tbody>
</table>

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Control parameters**

Exposure limits are listed below, if they exist.

<table>
<thead>
<tr>
<th>Component</th>
<th>Regulation</th>
<th>Type of listing</th>
<th>Value/Notation</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,4’-Methylenediphenyl diisocyanate</td>
<td>Dow IHG</td>
<td>TWA</td>
<td>0.005 ppm</td>
</tr>
<tr>
<td></td>
<td>Dow IHG</td>
<td>STEL</td>
<td>0.02 ppm</td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>TWA</td>
<td>0.005 ppm</td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1</td>
<td>C</td>
<td>0.2 mg/m3</td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>STEL</td>
<td>1,000 ppm</td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1</td>
<td>TWA</td>
<td>1,800 mg/m3</td>
</tr>
<tr>
<td></td>
<td>US WEEL</td>
<td>TWA</td>
<td>1,000 ppm</td>
</tr>
</tbody>
</table>

**Exposure controls**

**Engineering controls:** Use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations. Provide general and/or local exhaust ventilation to control airborne levels below the exposure guidelines. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. The odor and irritancy of this material are inadequate to warn of excessive exposure. Lethal concentrations may exist in areas with poor ventilation.

**Individual protection measures**

**Eye/face protection:** Use safety glasses (with side shields).

**Skin protection**

**Hand protection:** Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Chlorinated polyethylene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals
which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier. **Other protection:** Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task. **Respiratory protection:** Atmospheric levels should be maintained below the exposure guideline. When atmospheric levels may exceed the exposure guideline, use an approved air-purifying respirator equipped with an organic vapor sorbent and a particle filter. For situations where the atmospheric levels may exceed the level for which an air-purifying respirator is effective, use a positive-pressure air-supplying respirator (air line or self-contained breathing apparatus). For emergency response or for situations where the atmospheric level is unknown, use an approved positive-pressure self-contained breathing apparatus or positive-pressure air line with auxiliary self-contained air supply. In confined or poorly ventilated areas, use an approved self-contained breathing apparatus or positive pressure air line with auxiliary self-contained air supply. The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td></td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquefied gas</td>
</tr>
<tr>
<td>Color</td>
<td>Yellow</td>
</tr>
<tr>
<td>Odor</td>
<td>Mild</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No test data available</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting point/range</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No test data available</td>
</tr>
<tr>
<td>Boiling point (760 mmHg)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flash point</td>
<td><strong>closed cup</strong> -104 °C (-155 °F) <em>Estimated.</em> based on propellant</td>
</tr>
<tr>
<td>Evaporation Rate (Butyl Acetate = 1)</td>
<td>No test data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Lower explosion limit</td>
<td>No test data available</td>
</tr>
<tr>
<td>Upper explosion limit</td>
<td>No test data available</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>1.151 kPa at 55 °C (131 °F) <em>Estimated.</em></td>
</tr>
<tr>
<td>Relative Vapor Density (air = 1)</td>
<td>No test data available</td>
</tr>
<tr>
<td>Relative Density (water = 1)</td>
<td>1.06 at 25 °C (77 °F) / 25 °C <em>Estimated.</em></td>
</tr>
<tr>
<td>Water solubility</td>
<td>Insoluble</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No test data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No test data available</td>
</tr>
<tr>
<td>Kinematic Viscosity</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not explosive</td>
</tr>
</tbody>
</table>
Oxidizing properties: No
Molecular weight: No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No data available

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7. Unstable at elevated temperatures.

Possibility of hazardous reactions: Can occur. Exposure to elevated temperatures can cause product to decompose and generate gas. This can cause pressure build-up and/or rupturing of closed containers. Acids.

Conditions to avoid: Avoid temperatures above 50 °C Elevated temperatures can cause container to vent and/or rupture. Exposure to elevated temperatures can cause product to decompose.

Incompatible materials: Avoid contact with: Acids. Alcohols. Amines. Ammonia. Bases. Metal compounds. Strong oxidizers. Products based on diisocyanates like TDI and MDI react with many materials to release heat. The reaction rate increases with temperature as well as with increased contact; these reactions can become violent. Contact is increased by stirring or if the other material acts as a solvent. Products based on diisocyanates such as TDI and MDI are not soluble in water and will sink to the bottom, but react slowly at the interface. The reaction forms carbon dioxide gas and a layer of solid polyurea. Reaction with water will generate carbon dioxide and heat.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Toxic gases are released during decomposition.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity
Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. Observations in animals include: Gastrointestinal irritation.

As product: Single dose oral LD50 has not been determined.

LD50, Rat, > 2,000 mg/kg Estimated.

Acute dermal toxicity
Prolonged skin contact is unlikely to result in absorption of harmful amounts.
As product: The dermal LD50 has not been determined.

LD50, Rabbit, > 2,000 mg/kg  Estimated.

**Acute inhalation toxicity**
In confined or poorly ventilated areas, vapor can easily accumulate and can cause unconsciousness and death due to displacement of oxygen. Excessive exposure may cause irritation to upper respiratory tract (nose and throat) and lungs. May cause pulmonary edema (fluid in the lungs.) Effects may be delayed. May cause central nervous system depression. Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed. Excessive exposure may increase sensitivity to epinephrine and increase myocardial irritability (irregular heartbeats). Decreased lung function has been associated with overexposure to isocyanates.
As product: The LC50 has not been determined.

**Skin corrosion/irritation**
Prolonged contact may cause moderate skin irritation with local redness. Material may stick to skin causing irritation upon removal. May stain skin.

**Serious eye damage/eye irritation**
May cause moderate eye irritation. May cause slight temporary corneal injury.

**Sensitization**
Skin contact may cause an allergic skin reaction. Animal studies have shown that skin contact with isocyanates may play a role in respiratory sensitization.

May cause allergic respiratory reaction. MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized. Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

**Specific Target Organ Systemic Toxicity (Single Exposure)**
Contains component(s) which are classified as specific target organ toxicant, single exposure, category 3.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**
Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

**Carcinogenicity**
Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m3) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.

**Teratogenicity**
In laboratory animals, MDI/polymeric MDI did not cause birth defects; other fetal effects occurred only at high doses which were toxic to the mother.
Reproductive toxicity
No relevant data found.

Mutagenicity
In vitro genetic toxicity studies were negative for component(s) tested. Genetic toxicity data on MDI are inconclusive. MDI was weakly positive in some in vitro studies; other in vitro studies were negative. Animal mutagenicity studies were predominantly negative.

Aspiration Hazard
Based on physical properties, not likely to be an aspiration hazard.

COMPONENTS INFLUENCING TOXICOLOGY:

**Diphenylmethane Diisocyanate, isomers and homologues**

**Acute inhalation toxicity**

- LC50, Rat, 4 Hour, dust/mist, 0.49 mg/l

For similar material(s): 4,4’-Methylene diphenyl diisocyanate (CAS 101-68-8). LC50, Rat, 1 Hour, Aerosol, 2.24 mg/l

For similar material(s): 2,4’-Diphenylmethane diisocyanate (CAS 5873-54-1). LC50, Rat, 4 Hour, Aerosol, 0.387 mg/l

**Polymethylene polyphenyl polyisocyanate, polypropyleneglycol copolymer**

**Acute inhalation toxicity**

At room temperature, vapors are minimal due to low volatility. However, certain operations may generate vapor or mist concentrations sufficient to cause respiratory irritation and other adverse effects. Such operations include those in which the material is heated, sprayed or otherwise mechanically dispersed such as drumming, venting or pumping. Excessive exposure may cause irritation to upper respiratory tract (nose and throat) and lungs. May cause pulmonary edema (fluid in the lungs.) Effects may be delayed. Decreased lung function has been associated with overexposure to isocyanates.

The LC50 has not been determined.

**4,4’-Methylene diphenyl diisocyanate**

**Acute inhalation toxicity**

- LC50, Rat, 1 Hour, dust/mist, 2.24 mg/l

**Polymethylene polyphenyl isocyanate, propoxylated glycerin polymer**

**Acute inhalation toxicity**

The LC50 has not been determined.

**Isobutane**

**Acute inhalation toxicity**

- LC50, Mouse, 1 Hour, gas, 52 mg/l

**Tris(1-chloro-2-propyl) phosphate**

**Acute inhalation toxicity**

No deaths occurred at this concentration. LC50, Rat, 4 Hour, dust/mist, > 7 mg/l

**Propane**
Acute inhalation toxicity
In confined or poorly ventilated areas, vapor can easily accumulate and can cause unconsciousness and death due to displacement of oxygen. Excessive exposure may increase sensitivity to epinephrine and increase myocardial irritability (irregular heartbeats). May cause central nervous system effects. At air concentrations <1000 ppm, propane exerts very little physiological action; at 100,000 ppm and above it may produce dizziness or other central nervous system effects. Excessive exposure may cause headache, dizziness, anesthesia, drowsiness, unconsciousness and other central nervous system effects, including death. Based on the available data, respiratory irritation was not observed.

LC50, Rat, male and female, 4 Hour, vapour, > 425000 ppm

Methyl ether
Acute inhalation toxicity
LC50, Rat, 4 Hour, gas, 164000 ppm

N,N'-Dimorpholinodiethylether
Acute inhalation toxicity
The LC50 has not been determined.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity

Diphenylmethane Diisocyanate, isomers and homologues

Acute toxicity to fish
The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species. Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested). Based on information for a similar material:
LC50, Danio rerio (zebra fish), static test, 96 Hour, > 1,000 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates
Based on information for a similar material:
EC50, Daphnia magna (Water flea), static test, 24 Hour, > 1,000 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants
Based on information for a similar material:
NOEC, Desmodesmus subspicatus (green algae), static test, 72 Hour, Growth rate inhibition, 1,640 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria
Based on information for a similar material:
EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l

Toxicity to soil-dwelling organisms
EC50, Eisenia fetida (earthworms), Based on information for a similar material; 14 d, > 1,000 mg/kg

**Toxicity to terrestrial plants**
EC50, Avena sativa (oats), Growth inhibition, 1,000 mg/l
EC50, Lactuca sativa (lettuce), Growth inhibition, 1,000 mg/l

**Polymethylenepolyphenyl polyisocyanate, polypropylene glycol copolymer**

**Acute toxicity to fish**
Not expected to be acutely toxic to aquatic organisms.

**4,4’-Methylenediphenyl diisocyanate**

**Acute toxicity to fish**
The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species.
Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
Based on information for a similar material:
LC50, Danio rerio (zebra fish), static test, 96 Hour, > 1,000 mg/l, OECD Test Guideline 203 or Equivalent

**Acute toxicity to aquatic invertebrates**
Based on information for a similar material:
EC50, Daphnia magna (Water flea), static test, 24 Hour, > 1,000 mg/l, OECD Test Guideline 202 or Equivalent

**Acute toxicity to algae/aquatic plants**
Based on information for a similar material:
NOEC, Desmodesmus subspicatus (green algae), static test, 72 Hour, Growth rate inhibition, 1,640 mg/l, OECD Test Guideline 201 or Equivalent

**Toxicity to bacteria**
Based on information for a similar material:
EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l

**Toxicity to soil-dwelling organisms**
EC50, Eisenia fetida (earthworms), Based on information for a similar material; 14 d, > 1,000 mg/kg

**Toxicity to terrestrial plants**
EC50, Avena sativa (oats), Growth inhibition, 1,000 mg/l
EC50, Lactuca sativa (lettuce), Growth inhibition, 1,000 mg/l

**Polymethylene polyphenylisocyanate, propoxylated glycerin polymer**

**Acute toxicity to fish**
For this family of materials:
Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

**Isobutane**

**Acute toxicity to fish**
No relevant data found.
Tris(1-chloro-2-propyl) phosphate

**Acute toxicity to fish**
Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).
LC50, Lepomis macrochirus (Bluegill sunfish), static test, 96 Hour, 84 mg/l, OECD Test Guideline 203 or Equivalent

**Acute toxicity to aquatic invertebrates**
EC50, Daphnia magna (Water flea), 48 Hour, 131 mg/l

**Acute toxicity to algae/aquatic plants**
ErC50, Pseudokirchneriella subcapitata (green algae), static test, 96 Hour, Growth rate inhibition, 82 mg/l, OECD Test Guideline 202 or Equivalent

**Toxicity to bacteria**
EC50, activated sludge, Respiration inhibition, 3 Hour, 784 mg/l, OECD 209 Test

**Chronic toxicity to aquatic invertebrates**
NOEC, Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, 32 mg/l
MATC (Maximum Acceptable Toxicant Level), Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, > 32 mg/l

**Propane**

**Acute toxicity to fish**
No relevant data found.

**Methyl ether**

**Acute toxicity to fish**
Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Poecilia reticulata (guppy), semi-static test, 96 Hour, > 4,000 mg/l

**Acute toxicity to aquatic invertebrates**
LC50, Daphnia magna (Water flea), 48 Hour, > 4,000 mg/l, OECD Test Guideline 202 or Equivalent

**N,N’-Dimorpholinodiethylether**

**Acute toxicity to fish**
Material is practically non-toxic to fish on an acute basis (LC50 > 100 mg/L).
May increase pH of aquatic systems to > pH 10 which may be toxic to aquatic organisms.
LC50, Danio rerio (zebra fish), static test, 96 Hour, > 2,150 mg/l, OECD Test Guideline 203 or Equivalent

**Acute toxicity to aquatic invertebrates**
EC50, Daphnia (water flea), static test, 48 Hour, > 100 mg/l, OECD Test Guideline 202 or Equivalent

**Acute toxicity to algae/aquatic plants**
ErC50, Algae, static test, 72 Hour, > 100 mg/l, OECD Test Guideline 201 or Equivalent

**Toxicity to bacteria**
EC50, Bacteria, static test, 3 Hour, 100 mg/l, activated sludge test (OECD 209)
Persistence and degradability

**Diphenylmethane Diisocyanate, isomers and homologues**

*Biodegradability:* In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.

10-day Window: Not applicable

*Biodegradation:* 0 %

*Exposure time:* 28 d

*Method:* OECD Test Guideline 302C or Equivalent

**Polymethylene polyphenyl polyisocyanate, polypropylene glycol copolymer**

*Biodegradability:* Expected to degrade slowly in the environment.

**4,4’-Methylene diphenyl diisocyanate**

*Biodegradability:* In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.

10-day Window: Not applicable

*Biodegradation:* 0 %

*Exposure time:* 28 d

*Method:* OECD Test Guideline 302C or Equivalent

**Polymethylene polyphenylisocyanate, propoxylated glycerin polymer**

*Biodegradability:* For this family of materials: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

**Isobutane**

*Biodegradability:* Biodegradation may occur under aerobic conditions (in the presence of oxygen).

**Theoretical Oxygen Demand:** 3.58 mg/mg

**Photodegradation**

*Test Type:* Half-life (indirect photolysis)

*Sensitizer:* OH radicals

*Atmospheric half-life:* 4.4 d

*Method:* Estimated.

**Tris(1-chloro-2-propyl) phosphate**

*Biodegradability:* Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Fail

*Biodegradation:* 14 %

*Exposure time:* 28 d

*Method:* OECD Test Guideline 301E or Equivalent

10-day Window: Not applicable

*Biodegradation:* 95 %

*Exposure time:* 64 d

*Method:* OECD Test Guideline 302A or Equivalent
Theoretical Oxygen Demand: 1.17 mg/mg

Photodegradation
Test Type: Half-life (indirect photolysis)
Sensitizer: OH radicals
Atmospheric half-life: 0.24 d
Method: Estimated.

**Propane**

Biodegradability: No relevant data found.

Theoretical Oxygen Demand: 3.64 mg/mg

Photodegradation
Test Type: Half-life (indirect photolysis)
Sensitizer: OH radicals
Atmospheric half-life: 8.4 d
Method: Estimated.

**Methyl ether**

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.
10-day Window: Fail
Biodegradation: 5%
Exposure time: 28 d
Method: OECD Test Guideline 301A or Equivalent

Theoretical Oxygen Demand: 2.08 mg/mg

Photodegradation
Test Type: Half-life (indirect photolysis)
Sensitizer: OH radicals
Atmospheric half-life: 6.4 d
Method: Estimated.

**N,N' -Dimorpholinodiethylether**

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.
10-day Window: Fail
Biodegradation: 0 - 10%
Exposure time: 28 d
Method: OECD Test Guideline 301A or Equivalent

Theoretical Oxygen Demand: 2.49 mg/mg

Photodegradation
Test Type: Half-life (indirect photolysis)
Sensitizer: OH radicals
Atmospheric half-life: 0.03 d
Method: Estimated.

**Bioaccumulative potential**
Diphenylmethane Diisocyanate, isomers and homologues

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3). Reacts with water. In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Bioconcentration factor (BCF): 92 Cyprinus carpio (Carp) 28 d

Polymethylenepolyphenyl polyisocyanate, polypropyleneglycol copolymer

Bioaccumulation: In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

4,4’-Methylenediphenyl diisocyanate

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3). Reacts with water. In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Bioconcentration factor (BCF): 92 Cyprinus carpio (Carp) 28 d

Polymethylenepolyphenylisocyanate, propoxylated glycerin polymer

Bioaccumulation: No relevant data found.

Isobutane

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 2.76 Measured

Tris(1-chloro-2-propyl) phosphate

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 2.59 Measured

Bioconcentration factor (BCF): 0.8 - 4.6 Cyprinus carpio (Carp) 42 d Measured

Propane

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 2.36 Measured

Methyl ether

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 0.10 Measured

N,N’-Dimorpholinodiethylether

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 0.5 Estimated.

Mobility in soil

Diphenylmethane Diisocyanate, isomers and homologues

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Polymethylenepolyphenyl polyisocyanate, polypropyleneglycol copolymer

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

4,4’-Methylenediphenyl diisocyanate

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.
**Polymethylene polyphenyl isocyanate, propoxylated glycerin polymer**

No relevant data found.

**Isobutane**

Potential for mobility in soil is very high (Koc between 0 and 50).

*Partition coefficient (Koc):* 35 Estimated.

**Tris(1-chloro-2-propyl) phosphate**

Potential for mobility in soil is slight (Koc between 2000 and 5000).

*Partition coefficient (Koc):* 1300 Estimated.

**Propane**

Potential for mobility in soil is very high (Koc between 0 and 50).

*Partition coefficient (Koc):* 24 - 460 Estimated.

**Methyl ether**

Potential for mobility in soil is very high (Koc between 0 and 50).

*Partition coefficient (Koc):* 1.29 - 14 Estimated.

**N,N'-Dimorpholindoethylene**

Potential for mobility in soil is low (Koc between 500 and 2000).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

*Partition coefficient (Koc):* 784 Estimated.

### 13. DISPOSAL CONSIDERATIONS

**Disposal methods:** DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. For additional information, refer to: Handling & Storage Information, MSDS Section 7 Stability & Reactivity Information, MSDS Section 10 Regulatory Information, MSDS Section 15

### 14. TRANSPORT INFORMATION

**DOT**

<table>
<thead>
<tr>
<th>Proper shipping name</th>
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<tbody>
<tr>
<td>UN number</td>
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<td>Class</td>
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<tr>
<td>Packing group</td>
<td></td>
</tr>
<tr>
<td>Reportable Quantity</td>
<td>MDI</td>
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</table>
15. REGULATORY INFORMATION

OSHA Hazard Communication Standard
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312
Acute Health Hazard
Chronic Health Hazard
Fire Hazard
Sudden Release of Pressure Hazard

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
This product contains the following substances which are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and which are listed in 40 CFR 372.

Components

<table>
<thead>
<tr>
<th>CASRN</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diphenylmethane Diisocyanate, isomers and homologues</td>
</tr>
<tr>
<td>4,4’-Methylene diphenyl diisocyanate</td>
</tr>
</tbody>
</table>
Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA)

Section 103
Calculated RQ exceeds reasonably attainable upper limit.

<table>
<thead>
<tr>
<th>Components</th>
<th>CASRN</th>
<th>RQ (RCRA Code)</th>
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<tbody>
<tr>
<td>4,4’-Methylenediphenyl diisocyanate</td>
<td>101-68-8</td>
<td>5000 lbs RQ</td>
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</tbody>
</table>

Pennsylvania Worker and Community Right-To-Know Act:
Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List:
The following product components are cited in the Pennsylvania Hazardous Substance List and/or the Pennsylvania Environmental Substance List, and are present at levels which require reporting.

<table>
<thead>
<tr>
<th>Components</th>
<th>CASRN</th>
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<tbody>
<tr>
<td>Isobutane</td>
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<tr>
<td>Propane</td>
<td>74-98-6</td>
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<tr>
<td>Methyl ether</td>
<td>115-10-6</td>
</tr>
</tbody>
</table>

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)
This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

United States TSCA Inventory (TSCA)
All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Revision
Identification Number: 101270842 / A001 / Issue Date: 08/24/2016 / Version: 5.0
Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend
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<tr>
<th>ACGIH</th>
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<tr>
<td>Asphyxiant</td>
<td>Asphyxiant</td>
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<tr>
<td>C</td>
<td>Ceiling</td>
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<tr>
<td>Dow IHG</td>
<td>Dow Industrial Hygiene Guideline</td>
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<tr>
<td>OSHA Z-1</td>
<td>USA, Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants</td>
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<tr>
<td>STEL</td>
<td>Short term exposure limit</td>
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<tr>
<td>TWA</td>
<td>Time weighted average</td>
</tr>
<tr>
<td>US WEEL</td>
<td>USA, Workplace Environmental Exposure Levels (WEEL)</td>
</tr>
</tbody>
</table>

Information Source and References
This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.
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