1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Loctite PL 510 Wood Construction Adhesive  
IDH number: 1538750

Product type: Water based adhesive
Restriction of Use: None identified
Region: United States

Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Contact information:
Telephone: (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: ABRASION COULD RELEASE RESPIRABLE PARTICLES OF SILICA QUARTZ, A CANCER HAZARD BY INHALATION. NORMAL USE OF THIS PRODUCT CAUSES NO SUCH RELEASE. CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS

<table>
<thead>
<tr>
<th>HAZARD CATEGORY</th>
</tr>
</thead>
<tbody>
<tr>
<td>EYE IRRITATION</td>
</tr>
</tbody>
</table>

HAZARD CATEGORY: 2A

PICTOGRAM(S)

Precautionary Statements

Prevention: Wash thoroughly after handling. Wear eye and face protection.
Response: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If eye irritation persists: Get medical attention.
Storage: Not prescribed
Disposal: Not prescribed


See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>CAS Number</th>
<th>Percentage*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Limestone</td>
<td>1317-65-3</td>
<td>30 - 60</td>
</tr>
</tbody>
</table>
4. FIRST AID MEASURES

Inhalation: If inhaled, immediately remove the affected person to fresh air. Get immediate medical attention.

Skin contact: Wash affected area immediately with soap and water.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. If symptoms develop and persist, get medical attention.

Ingestion: Consult a physician if necessary. Do not induce vomiting.

Symptoms: See Section 11.

Notes to physician: Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear full protective clothing. Wear self contained breathing apparatus.

Unusual fire or explosion hazards: May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.


6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Do not allow product to enter sewer or waterways.

Clean-up methods: Scrape up spilled material and place in a closed container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling: Keep out of the reach of children.

Storage: For safe storage, store at or above 0 °C (32°F). Keep from freezing. Store in a cool, dry area. Keep containers closed when not in use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.
8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>AIHA WEEL</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Limestone</td>
<td>10 mg/m3 TWA Total dust.</td>
<td>5 mg/m3 PEL Respirable fraction, 15 mg/m3 PEL Total dust.</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Kaolin</td>
<td>2 mg/m3 TWA Respirable fraction.</td>
<td>15 mg/m3 PEL Total dust. Respirable fraction.</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Quartz (SiO2)</td>
<td>0.025 mg/m3 TWA Respirable fraction.</td>
<td>2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.3 mg/m3 TWA Total dust.</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

Engineering controls: Ventilation should effectively remove and prevent buildup of any dust generated from the handling of this product.

Respiratory protection: When dusts or thermal processing fumes are generated and ventilation is not sufficient to effectively remove them, appropriate NIOSH/MSHA approved respiratory protection must be provided.

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Physical state:</th>
<th>Paste</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color:</td>
<td>Tan</td>
</tr>
<tr>
<td>Odor:</td>
<td>Mild, Acrylic</td>
</tr>
<tr>
<td>Odor threshold:</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH:</td>
<td>7.2 - 7.8</td>
</tr>
<tr>
<td>Vapor pressure:</td>
<td>15.0000000 mm hg (20.0 °C (68°F))</td>
</tr>
<tr>
<td>Boiling point/range:</td>
<td>100 °C (212°F)</td>
</tr>
<tr>
<td>Melting point/ range:</td>
<td>Not available.</td>
</tr>
<tr>
<td>Specific gravity:</td>
<td>1.224</td>
</tr>
<tr>
<td>Vapor density:</td>
<td>Heavier than air</td>
</tr>
<tr>
<td>Flash point:</td>
<td>No flash point up to 100°C. Aqueous preparation.</td>
</tr>
<tr>
<td>Flammable/Explosive limits - lower:</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammable/Explosive limits - upper:</td>
<td>Not available.</td>
</tr>
<tr>
<td>Autoignition temperature:</td>
<td>Not available.</td>
</tr>
<tr>
<td>Evaporation rate:</td>
<td>&lt; 0.6 (Butyl acetate = 1)</td>
</tr>
<tr>
<td>Solubility in water:</td>
<td>Soluble</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water):</td>
<td>Not available.</td>
</tr>
<tr>
<td>VOC content:</td>
<td>&lt; 0.1 %; 47 g/l (by weight, calculated using CARB method; g/L less water, less exempts calculated using SCAQMD method)</td>
</tr>
<tr>
<td>Viscosity:</td>
<td>Not available.</td>
</tr>
<tr>
<td>Decomposition temperature:</td>
<td>Not available.</td>
</tr>
</tbody>
</table>
10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: Will not occur.


Incompatible materials: None

Reactivity: Not available.

Conditions to avoid: Heat. Do not freeze.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Inhalation, Skin contact

Potential Health Effects/Symptoms

Inhalation: May cause irritation to nose and throat. Abrasion of cured material such as by sanding or grinding could release respirable particles of silica quartz, a cancer hazard by inhalation.

Normal use of this product causes no such release.

Skin contact: May cause slight irritation to skin.

Eye contact: May cause slight irritation to eyes on contact.

Ingestion: Not expected to be harmful by ingestion. Ingestion of large amounts may produce gastrointestinal disturbances including irritation, nausea, and diarrhea.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>LD50s and LC50s</th>
<th>Immediate and Delayed Health Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>Limestone</td>
<td>None</td>
<td>Nuisance dust</td>
</tr>
<tr>
<td>Kaolin</td>
<td>Oral LD50 (RAT) = &gt; 5,000 mg/kg Dermal LD50 (RAT) = &gt; 5,000 mg/kg</td>
<td>Nuisance dust</td>
</tr>
<tr>
<td>Quartz (SiO2)</td>
<td>None</td>
<td>Immune system, Lung, Some evidence of carcinogenicity</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>NTP Carcinogen</th>
<th>IARC Carcinogen</th>
<th>OSHA Carcinogen (Specifically Regulated)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Limestone</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Kaolin</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Quartz (SiO2)</td>
<td>Known To Be Human Carcinogen.</td>
<td>Group 1</td>
<td>No</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

Ecological information: Not available.
13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)
- Proper shipping name: Not regulated
- Hazard class or division: None
- Identification number: None
- Packing group: None

International Air Transportation (ICAO/IATA)
- Proper shipping name: Not regulated
- Hazard class or division: None
- Identification number: None
- Packing group: None

Water Transportation (IMO/IMDG)
- Proper shipping name: Not regulated
- Hazard class or division: None
- Identification number: None
- Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information
- TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
- TSCA 12 (b) Export Notification: None above reporting de minimis
- CERCLA/SARA Section 302 EHS: None above reporting de minimis
- CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
- CERCLA/SARA Section 313: None above reporting de minimis
- California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information
- CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.
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