SAFETY DATA SHEET

This Safety Data Sheet conforms to ANSI Z400.5, and to the format requirements and the International Chemical Safety Cards of the Global Harmonizing System. THIS SDS COMPLIES WITH 29 CFR 1910.1200 (HAZARD COMMUNICATION STANDARD) IMPORTANT: Read this SDS before handling & disposing of this product. Pass this information on to employees, customers, & users of this product.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND OF THE SUPPLIER

PRODUCT IDENTIFICATION: CROWN LIQUID DEGLOSSER NEXT
REVISION DATE: 12/02/2010 SUPERCEDES: 11/30/2010
COMPANY IDENTIFICATION: Packaging Service Co., Inc.
COMPANY ADDRESS: 1904 Mykawa Road / P O Box 875
COMPANY CITY: Pearland, TX 77581
COMPANY PHONE: 1-281-485-1458
EMERGENCY PHONES: CHEMTREC: 1-800-424-9300 (USA)
CANUTEC: 1-613-996-6666 (CANADA)

SECTION 2. HAZARDS IDENTIFICATION

CAUTION

RISK STATEMENTS:
R20/22 Harmful by inhalation and if swallowed.
R36/37/38 Irritating to eyes, respiratory system and skin.
R65 Harmful: may cause lung damage if swallowed.

SAFETY STATEMENTS:
S24/25 Avoid contact with skin and eyes.
S2 Keep out of the reach of children.
S23 Do not breathe gas, fumes, vapor, or spray.
S46 If swallowed, seek medical advice immediately, and show this container or label.
S62 If swallowed, do not induce vomiting; seek medical advice immediately and show this container or label.

SEE SECTION 11 FOR OTHER TOXICOLOGICAL INFORMATION (ACUTE & CHRONIC HAZARDS)
SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS#</th>
<th>EINECS#</th>
<th>WT %</th>
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<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>231-791-2</td>
<td>75-85</td>
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<tr>
<td>Ethylene Glycol Butyl Ether</td>
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<td>203-905-0</td>
<td>0- 5</td>
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<tr>
<td>Soy Methyl Esters</td>
<td>67784-80-9</td>
<td>-</td>
<td>0- 5</td>
<td></td>
</tr>
<tr>
<td>Masking Agent</td>
<td>-</td>
<td>-</td>
<td>0- 5</td>
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</tbody>
</table>

SECTION 4. FIRST AID MEASURES

EYE CONTACT:
For eyes, flush with plenty of water for 15 minutes & get medical attention.

SKIN CONTACT:
In case of contact with skin immediately remove contaminated clothing.
Wash thoroughly with soap & water. Wash contaminated clothing before reuse.

INHALATION:
After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR).
CALL A PHYSICIAN immediately!

SWALLOWING:
Rinse mouth. Give plenty of water to drink. Do NOT induce vomiting.
GET MEDICAL ATTENTION IMMEDIATELY. Do NOT give liquids to an unconscious or convulsing person.
SECTION 5. FIRE FIGHTING MEASURES

FIRE & EXPLOSION PREVENTIVE MEASURES
Above flash point, use a closed system, ventilation, explosion-proof electrical equipment, lighting.

EXTINGUISHING MEDIA
Use dry powder, AFFF, alcohol-resistant foam, water spray, carbon dioxide. Use appropriate extinguishing media.

SPECIAL FIRE FIGHTING PROCEDURES
Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used.
Do not enter confined fire-space without full bunker gear. (Helmet with face shield, bunker coats, gloves & rubber boots).
Use NIOSH approved positive-pressure self-contained breathing apparatus.

UNUSUAL EXPLOSION AND FIRE PROCEDURES
Noncombustible.
Isolate from oxidizers, heat, & open flame.
Closed containers may explode if exposed to extreme heat. Applying to hot surfaces requires special precautions.

SECTION 6. ACCIDENTAL RELEASE MEASURES

PERSONAL PROTECTIVE MEASURES:
Keep unprotected personnel away.
Filter respirator for organic vapors.

ENVIRONMENTAL PRECAUTIONS:
Keep from entering storm sewers and ditches which lead to waterways.

CONTAINMENT AND CLEAN-UP MEASURES:
Stop spill at source. Dike and contain.
Absorb remaining liquid in sand or inert absorbent.
SECTION 7. HANDLING AND STORAGE

HANDLING
Use only with adequate ventilation. Avoid breathing of vapor or spray mist.
Do not get in eyes, on skin or clothing.
Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear
gloves, apron & footwear impervious to this material. Wash clothing before reuse.
To minimize static discharge when transferring, ensure electrical continuity
by bonding and grounding all equipment. Use an inlet line diameter of at
least 3.5 inches (8.9 centimeters) with a maximum flow rate of 1 meter/second.

STORAGE
strong oxidants.
Do not store above 49 C/120 F.
Keep container tightly closed
& upright when not in use to prevent leakage.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>MATERIAL</th>
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<td>231-791-2</td>
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<td>None Known</td>
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<tr>
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<td>*64742-88-7</td>
<td>-</td>
<td>5 mg/m3</td>
<td>5 mg/m3</td>
</tr>
<tr>
<td>Ethylene Glycol Butyl Ether</td>
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<td>203-905-0</td>
<td>50 ppm S</td>
<td>20 ppm S</td>
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<tr>
<td>Soy Methyl Esters</td>
<td>67784-80-9</td>
<td>-</td>
<td>None Known</td>
<td>None Known</td>
</tr>
<tr>
<td>Masking Agent</td>
<td>-</td>
<td>-</td>
<td>None Known</td>
<td>None Known</td>
</tr>
</tbody>
</table>

This product contains no EPA Hazardous Air Pollutants (HAP) in amounts > 0.1%.
Using manufacturers' data, based on EPA Method 311, the following EPA
Hazardous Air Pollutants may be present in trace amounts (less than 0.1%):
Cumene, Polycyclic Aromatics

RESPIRATORY EXPOSURE CONTROLS
A respiratory protection program that meets OSHA 29 CFR 1910.134 and
ANSI Z86.2 requirements or European Standard EN 149 must be followed
whenever workplace conditions warrant a respirator’s use.

VENTILATION
LOCAL EXHAUST: Necessary MECHANICAL (GENERAL): Acceptable
SPECIAL: None OTHER: None
Please refer to ACGIH document, "Industrial Ventilation, A Manual of
Recommended Practices", most recent edition, for details.

PERSONAL PROTECTIONS:
Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear
gloves, apron & footwear impervious to this material. Wash clothing before reuse.
SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION (CONTINUED)

WORK & HYGIENIC PRACTICES:
Provide readily accessible eye wash stations & safety showers.
Wash at end of each workshift & before eating, smoking or using the toilet.
Promptly remove clothing that becomes contaminated. Destroy contaminated
leather articles. Launder or discard contaminated clothing.

SECTION 9. PHYSICAL & CHEMICAL PROPERTIES

APPEARANCE: Liquid, Water-White
ODOR: Mild
ODOR THRESHOLD: Not Available
pH (Neutrality): 10.0
MELTING POINT/FREEZING POINT: Not Available
BOILING RANGE (IBP, 50%, Dry Point): 100 106 203*C/213 224 398*F(=*End Point)
FLASH POINT (TEST METHOD): Not Applicable
EVAPORATION RATE (n-BUTYL ACETATE=1): Not Applicable
FLAMMABILITY CLASSIFICATION: Class III-B
LOWER FLAMMABLE LIMIT IN AIR (% by vol): Not Applicable
UPPER FLAMMABLE LIMIT IN AIR (% by vol): Not Available
VAPOR PRESSURE (mm of Hg)@20 C: 17.1
VAPOR DENSITY (air=1): 0.770
GRAVITY @ 68/68 F / 20/20 C:
SPECIFIC GRAVITY (Water=1): 0.955
POUNDS/GALLON: 7.955
WATER SOLUBILITY: Complete
PARTITION COEFFICIENT (n-Octane/Water): Not Available
AUTO IGNITION TEMPERATURE: Not Applicable
DECOMPOSITION TEMPERATURE: Not Available
REFRACTIVE INDEX: 1.351
VOC’S (>0.44 Lbs/Sq In) : 0.0 Vol% /0.0 g/L / 0.000 Lbs/Gal
TOTAL VOC’S (TVOC)*: 18.0 Vol% / 145.1 g/L / 1.2 Lbs/Gal
NONEXEMPT VOC’S (CVOC)*: 18.0 Vol% / 145.1 g/L / 1.2 Lbs/Gal
HAZARDOUS AIR POLLUTANTS (HAPS): 0.0 Wt% /0.0 g/L / 0.000 Lbs/Gal
NONEXEMPT VOC PARTIAL PRESSURE (mm of Hg @ 20 C) 0.062

* Using California South Coast Air Quality Management District (SCAQMD) Rule 443.1.

SECTION 10. STABILITY & REACTIVITY

STABILITY
Stable under normal conditions.

CONDITIONS TO AVOID
Isolate from oxidizers, heat, & open flame.

MATERIALS TO AVOID
Reacts with strong oxidants, causing fire & explosion hazard.

HAZARDOUS DECOMPOSITION PRODUCTS
Carbon Monoxide, Carbon Dioxide from heating.

HAZARDOUS POLYMERIZATION
Will not occur.
SECTION 11. TOXICOLOGICAL INFORMATION

ACUTE HAZARDS

EYE & SKIN CONTACT:
Primary irritation to skin, defatting, dermatitis.
Absorption thru skin increases exposure.
Primary irritation to eyes, redness, tearing, blurred vision.
Liquid can cause eye irritation. Wash thoroughly after handling.

INHALATION:
Anesthetic. Irritates respiratory tract. Acute overexposure can cause serious nervous system depression. Vapor harmful.
Breathing vapor can cause irritation.
Acute overexposure can cause harm to kidneys, blood, nerves, liver, lungs.

SWALLOWING:
Harmful or fatal if swallowed.
Swallowing can cause abdominal irritation, nausea, vomiting & diarrhea.
The symptoms of chemical pneumonitis may not show up for a few days.

SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

CONDITIONS AGGRAVATED
Chronic overexposure can cause harm to kidneys, blood, nerves, liver, lungs.
Persons with severe skin, liver or kidney problems should avoid use.

CHRONIC HAZARDS

CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:
Liver tumors have been reported in laboratory mice.
Leukemia been reported in humans from Benzene.
This product contains less than 1 ppm of Benzene.
Not considered hazardous in such low concentrations.
Absorption thru skin may be harmful.

MAMMALIAN TOXICITY INFORMATION

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS#</th>
<th>EINECS#</th>
<th>LOWEST KNOWN LETHAL DOSE DATA</th>
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<tbody>
<tr>
<td>Ethylene Glycol Butyl Ether</td>
<td>111-76-2</td>
<td>203-905-0</td>
<td>LOWEST KNOWN LD50 (ORAL) 320.0 mg/kg (Rabbits)</td>
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<tr>
<td>Ethylene Glycol Butyl Ether</td>
<td>111-76-2</td>
<td>203-905-0</td>
<td>LOWEST KNOWN LC50 (VAPORS) 700 ppm (Mice)</td>
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<tr>
<td>Ethylene Glycol Butyl Ether</td>
<td>111-76-2</td>
<td>203-905-0</td>
<td>LOWEST KNOWN LD50 (SKIN) 440.0 mg/kg (Rabbits)</td>
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</tbody>
</table>
SECTION 12. ECOLOGICAL INFORMATION

AQUATIC ANIMAL INFORMATION:
The most sensitive known aquatic group to any component of this product is:
Tidewater Silversides 1250 ppm or mg/L (96 hour exposure).
Keep out of sewers and natural water supplies.
Environmental effects of the substance have not been investigated adequately.

MOBILITY IN SOIL
This material is a mobile liquid.

DEGRADABILITY
This product is partially biodegradable.

ACCUMULATION
Bioaccumulation of this product has not been determined.

SECTION 13. DISPOSAL CONSIDERATIONS

Processing, use or contamination may change the waste management options.
Recycle / dispose of observing national, regional, state, provincial and local
health, safety & pollution laws. If in doubt, contact appropriate agencies.

SECTION 14. TRANSPORT INFORMATION

DOT SHIPPING NAME: None
DRUM LABEL: None
IATA / ICAO: None
IMO / IMDG: None
EMERGENCY RESPONSE GUIDEBOOK NUMBER: None

SECTION 15. REGULATORY INFORMATION

EPA REGULATION:
SARA SECTION 311/312 HAZARDS: Acute Health

All components of this product are on the TSCA list.
SARA Title III Section 313 Supplier Notification
This product contains the indicated <*> toxic chemicals subject to the
reporting requirements of Section 313 of the Emergency Planning & Community
Right-To-Know Act of 1986 & of 40 CFR 372. This information must be
included in all MSDSs that are copied and distributed for this material.

SARA TITLE III INGREDIENTS CAS# EINECS# WT% (REG.SECTION) RQ(LBS)
*Ethylene Glycol Butyl Ether 111-76-2 203-905-0 0- 5 (313) None
SECTION 15. REGULATORY INFORMATION (CONTINUED)

INTERNATIONAL REGULATIONS
The components of this product are listed on the chemical inventories of the following countries:
Australia (AICS), Canada (DSL, NDSL), China (IECSC), Europe (EINECS, ELINCS),
Japan (METI/CSCL, MHLW/ISHL), South Korea (KECI), New Zealand (NZIoC),
Philippines (PICCS), Switzerland (SWISS), Taiwan (NECSI), USA (TSCA).

CANADA: WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS)
D2B: Irritating to skin / eyes.

SECTION 16. OTHER INFORMATION

HAZARD RATINGS:
HEALTH (NFPA): 1, HEALTH (HMIS): 1, FLAMMABILITY: 1, REACTIVITY: 0
(Personal Protection Rating to be supplied by user based on use conditions.)
This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

EMPLOYEE TRAINING
See Section 2 for Risk & Safety Statements. Employees should be made aware of all hazards of this material (as stated in this SDS) before handling it.

NOTICE
The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications. All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency.
Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon information contained herein. This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process.

Unless updated, the Safety Data Sheet is valid until 12/02/2013.