Material Safety Data Sheet

SECTION 1 – PRODUCT NAME & MANUFACTURER INFORMATION

PRODUCT NAME
Polyurethane Sealant Series: Window & Door, Masonry & Concrete & Blacktop & Roof

MANUFACTURER'S NAME & TELEPHONE NUMBER
Red Devil, Inc.          918-825-5744

STREET ADDRESS
4175 Webb Street

CITY / STATE / ZIP
Pryor, Oklahoma 74361

SECTION 2 – COMPOSITION / HAZARDOUS INGREDIENTS

PRODUCT CONSISTS OF:

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Concentration</th>
<th>TLV</th>
<th>PEL</th>
<th>UNITS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solvent Based Copolymer Blend (mixture)</td>
<td>&lt; 30</td>
<td>NE</td>
<td>NE</td>
<td></td>
</tr>
<tr>
<td>Vinyl Chloride Polymer (9002-86-2)</td>
<td>&lt; 5</td>
<td>5 **</td>
<td>1 ***</td>
<td>ppm</td>
</tr>
<tr>
<td>Calcium Carbonate * (1317-65-3) (Contains Silica Quartz * (14808-60-7)</td>
<td>&lt; 50</td>
<td>10</td>
<td>15</td>
<td>mg/m3</td>
</tr>
<tr>
<td>Toluene (108-88-3)</td>
<td>&lt; 2</td>
<td>50</td>
<td>200</td>
<td>ppm</td>
</tr>
<tr>
<td>Phenyl Esters (70775-94-9)</td>
<td>&lt; 1</td>
<td>UN</td>
<td>UN</td>
<td></td>
</tr>
<tr>
<td>Ethyl Benzene (100-41-4)</td>
<td>&lt; 0.1</td>
<td>100</td>
<td>100</td>
<td>ppm</td>
</tr>
<tr>
<td>MDI (101-68-8)</td>
<td>&lt; 0.75</td>
<td>UN</td>
<td>UN</td>
<td></td>
</tr>
<tr>
<td>DIDP (68515-49-1)</td>
<td>&lt; 5</td>
<td>NE</td>
<td>NE</td>
<td></td>
</tr>
<tr>
<td>Xylene (1330-20-7)</td>
<td>&lt; 1</td>
<td>100</td>
<td>100</td>
<td>ppm</td>
</tr>
<tr>
<td>Non-Haz Ingredients</td>
<td>&lt; 10</td>
<td>NE</td>
<td>NE</td>
<td></td>
</tr>
</tbody>
</table>

Unlisted ingredients are not considered hazardous under the OSHA Hazard Communication Standard (29 CFR 1910.1200). *Inhalation of particulates unlikely due to product’s physical state. **ACGIH TWA. ***OSHA. Calculated VOC: <3.9% (<50 g/L). CARB Compliance: Yes. Prop 65 Ingredients: Yes (Section 16).

SECTION 3 – HAZARDS IDENTIFICATION

PRIMARY ROUTE(S) OF ENTRY
Skin Contact
Skin Absorption
Eye Contact
Inhalation
Ingestion

EMERGENCY OVERVIEW
White, black or limestone paste. Warning. Combustible liquid. Can cause headache, irritation, nausea, drowsiness, stupor, coughing spell & allergic respiratory sensitization. Should be observed by physician immediately if overexposure severe.

EFFECTS OF OVEREXPOSURE
Eye Contact: May cause eye irritation including stinging, tearing, redness & swelling. Skin Contact: May irritate skin. May cause drying, cracking, irritation & burns. Inhalation: Vapor harmful if inhaled. Can cause headache, irritation, nausea, drowsiness, stupor, coughing spells & allergic respiratory sensitization. Ingestion: May cause gastrointestinal irritation. Aspiration during swallowing or vomiting may cause lung damage & can be fatal. Chronic Hazards: Reports have associated permanent brain & nervous system damage w/ prolonged & repeated occupational overexposure to solvents. Intentional misuse by deliberately concentrating & inhaling vapors may be harmful or fatal. Fillers are encapsulated & are not expected to be released during normal use.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE
Pre-existing eye, skin, liver & respiratory disorders/allergies, including asthma, bronchitis & emphysema may be aggravated w/ exposure. Allergies, eczema & other skin conditions may be aggravated.

SECTION 4 – FIRST AID MEASURES

SKIN CONTACT
Wash w/ soap & water for @ least 15 minutes. Get medical attention if symptoms persist. Remove & wash contaminated clothing.

EYE CONTACT
Immediately flush w/ large quantities of water for @ least 15 minutes until irritation subsides. Get medical attention immediately.

INHALATION
Remove to fresh air. Get medical attention immediately.

INGESTION
Do not induce vomiting. Get medical attention immediately.
SECTION 5 – FIRE FIGHTING MEASURES

<table>
<thead>
<tr>
<th>FLAMMABLE</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
</table>

EXTINGUISHING MEDIA: Water Fog.

<table>
<thead>
<tr>
<th>FLASHPOINT (°F) &amp; METHOD</th>
<th>UPPER EXPLOSIVE LIMIT (% BY VOLUME)</th>
<th>LOWER EXPLOSIVE LIMIT (% BY VOLUME)</th>
<th>AUTOIGNITION TEMPERATURE (°F)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Approximately 110 to 120°F (TCC)</td>
<td>NE</td>
<td>NE</td>
<td>NE</td>
</tr>
</tbody>
</table>

FLASHPOINT (°F) & METHOD: Approximately 110 to 120°F (TCC).

LOWER EXPLOSIVE LIMIT (% BY VOLUME): NE

AUTOIGNITION TEMPERATURE (°F): NE

UNUSUAL FIRE & EXPLOSION HAZARDS: Combustible liquid. Can form explosive mixtures @ room temperatures or above flashpoint. Extreme heat may cause containers to explode. Do not put in contact w/ oxidizing or caustic materials.

SPECIAL FIREFIGHTING PROCEDURES: Full protective equipment, including self-contained breathing apparatus recommended to protect from combustion products. Exposed containers may be cooled w/ water.

SECTION 6 – ACCIDENTAL RELEASE MEASURES

PROCEDURES: Dike spill area. Absorb remaining liquid w/ absorbent material & place into appropriate containers.

SECTION 7 – HANDLING & STORAGE

HANDLING PROCEDURES & EQUIPMENT: Keep out of reach of children & pets. Keep containers closed when not in use. Protect containers from excessive heat & freezing. Protect against inhalation of vapor, ingestion & contact w/ skin & eyes. Precautionary statements also apply to empty containers.

STORAGE REQUIREMENTS: Keep away from heat, spark & flame. Keep containers tightly closed when not in use. Protect containers from excessive heat & freezing. Do not store @ temperatures above 120°F. Intentional misuse by deliberately concentrating & inhaling vapors may be harmful or fatal. Do not take internally. Use in a well ventilated area.

SECTION 8 – EXPOSURE CONTROL / PERSONAL PROTECTION

RESPIRATORY: Select positive pressure supplied air respirator; not required under normal use w/ adequate ventilation.

EYEWEAR: Goggles or safety glasses w/ side shields.

CLOTHING / GLOVES: Prevent skin contact. Impervious rubber gloves & typical full cover clothing as necessary. Provide eyewash & solvent impervious apron if body contact may occur.

HYGIENIC PRACTICES: Remove & wash contaminated clothing before re-use. Wash hands before breaks & @ end of workday.

SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>PHYSICAL STATE</th>
<th>ODOR &amp; APPEARANCE</th>
<th>SPECIFIC GRAVITY</th>
<th>EVAPORATION RATE</th>
<th>pH</th>
<th>VAPOR PRESSURE (MM Hg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Paste</td>
<td>White, black or limestone paste w/ slight aromatic odor</td>
<td>Approximately 1.40 to 1.60</td>
<td>Slower than Butyl Acetate</td>
<td>NE</td>
<td>NE</td>
</tr>
</tbody>
</table>

VAPOR DENSITY (AIR=1): Heavier than air.

BOILING RANGE (°F): NE

SOLUBILITY IN WATER: Insoluble

%/WT VOLATILE (TNV): NE

SECTION 10 – STABILITY AND REACTIVITY

STABILITY: Yes | No

Stable under normal conditions.

INCOMPATABILITY: Yes | No

Strong oxidizers & caustics.

CONDITIONS TO AVOID: Avoid contact w/ alcohols, amines, strong bases & surface active materials. Material will cure in presence of humid air or moisture.

HAZARDOUS POLYMERIZATION/HAZARDOUS DECOMPOSITION PRODUCTS: Hazardous polymerization will not occur under normal conditions. Hazardous decomposition products: Carbon dioxide, carbon monoxide, nitrogen oxides & hydrocyanic acid.
SECTION 11 – TOXICOLOGICAL INFORMATION / CARCINOGENICITY

ACGIH: NE
OSHA: NE
IARC: NE
NTP: NE

DATA WITH POSSIBLE RELEVANCE TO HUMANS
Contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

SECTION 12 – ECOLOGICAL INFORMATION

AQUATIC TOXICITY: NE

SECTION 13 – DISPOSAL CONSIDERATIONS

WASTE DISPOSAL: Dispose of material in accordance w/ Federal, State & Local regulations.
EPA WASTE CODE IF DISCARDED (40CFR Sec.261): None.

SECTION 14 – TRANSPORT INFORMATION

SPECIAL SHIPPING INFORMATION: DOT Proper Shipping Name: Not regulated by DOT. DOT Hazard Class: None. DOT UN/NA Number: None. Packing Group: None.

SECTION 15 – REGULATORY INFORMATION

SARA 313: This product contains Toluene (108-88-3), subject to the reporting requirements of Section 313 of Title III
U.S. STATE REGS: See Section 16.
TSCA: None.

SECTION 16 – OTHER INFORMATION / SPECIAL PRECAUTIONS / LEGEND

Prop 65 Ingredients: (Known to State of California to cause cancer) Silica Quartz (14808-60-7) – present @ low levels in Calcium Carbonate Filler, Crystalline Silica. NJ Right-to-Know: (Top 5 Ingredients): Calcium Carbonate (1317-65-3), Solvent Based Copolymer Blend (mixture), Vinyl Chloride Polymer (9002-86-2), DIDP (68515-49-1), Toluene (108-88-3). Pennsylvania Right-to-Know: (Non-hazardous ingredients @ > 3%) None. Ingredients Known to State of California to cause birth defects or reproductive harm: DIDP (26761-40-0), Toluene (108-88-3). NFPA Profile: Health: 1, Flammability: 1, Reactivity: 0. HMIS Ratings: Health: 1, Flammability: 1, Reactivity: 0. Canadian WHMIS Class: Not required. WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.


Reviewed By: Larry G. Brandon VP Technology & General Manager January 22, 2010

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