



Revision Number: 005.0

Issue date: 09/15/2014

**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>LOC XTR EPXY 0.85 OZ PT A</b>	<b>IDH number:</b>	1427688
<b>Product type:</b>	Epoxy resin	<b>Item number:</b>	1405603_588019
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**WARNING:** CAUSES SKIN IRRITATION.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

**PICTOGRAM(S)**



**Precautionary Statements**

<b>Prevention:</b>	Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves.
<b>Response:</b>	IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
<b>Storage:</b>	Not prescribed
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
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\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. In case of fire, keep containers cool with water spray.
<b>Hazardous combustion products:</b>	Oxides of carbon. Phenolics. Toxic fumes. Irritating vapors.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.
<b>Storage:</b>	Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Protect from direct sunlight.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epoxy resin	None	None	None	None

<b>Engineering controls:</b>	Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.
<b>Respiratory protection:</b>	Use a NIOSH approved respirator if ventilation is inadequate.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.
<b>Skin protection:</b>	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Translucent, Clear
<b>Odor:</b>	None
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	0.03 mm hg
<b>Boiling point/range:</b>	> 260.2 °C (> 500.4 °F)
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.17
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	> 249 °C (> 480.2 °F) Pensky Martens closed cup
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Slight
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	0.1 % (value for resin and hardener together)
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Phenolics. Toxic fumes. Irritating vapors.
<b>Incompatible materials:</b>	Strong oxidizing agents. Strong bases. Strong acids. Amines.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes
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### Potential Health Effects/Symptoms

**Inhalation:** Inhalation of vapors or mists of the product may be irritating to the respiratory system.  
**Skin contact:** Causes skin irritation. May cause allergic skin reaction.  
**Eye contact:** Causes serious eye irritation.  
**Ingestion:** Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Epoxy resin	None	Allergen, Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epoxy resin	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

### Water Transportation (IMO/IMDG)

**Proper shipping name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III  
**Marine pollutant:** Bisphenol-A Epichlorhydrin resin

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis  
**CERCLA/SARA Section 311/312:** Immediate Health

**CERCLA/SARA Section 313:** None above reporting de minimis

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer.

**Canada Regulatory Information**

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

**16. OTHER INFORMATION**

**This safety data sheet contains changes from the previous version in sections:** New Safety Data Sheet format.

**Prepared by:** Rena Petrides, Regulatory Affairs Specialist

**Issue date:** 09/15/2014

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Revision Number: 001.0

Issue date: 10/15/2009

**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>LOC XTR EPXY 0.85 OZ PT B</b>	<b>IDH number:</b>	1427687
<b>Product type:</b>	Epoxy Hardener	<b>Item number:</b>	1405603_1295957
		<b>Region:</b>	United States
<b>Company address:</b>		<b>Contact information:</b>	
Henkel Corporation		Telephone: 860.571.5100	
One Henkel Way		Emergency telephone: 860.571.5100	
Rocky Hill, Connecticut 06067		Internet: www.henkelna.com	

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

<b>Physical state:</b>	Liquid	<b>HEALTH:</b>	*3
<b>Color:</b>	Transparent, Light amber	<b>FLAMMABILITY:</b>	1
<b>Odor:</b>	Amine	<b>PHYSICAL HAZARD:</b>	0
		<b>Personal Protection:</b>	See MSDS Section 8
<b>DANGER:</b>	CAUSES EYE, SKIN AND RESPIRATORY TRACT BURNS. MAY CAUSE ALLERGIC SKIN AND RESPIRATORY REACTION. HARMFUL IF SWALLOWED, ABSORBED THROUGH SKIN OR INHALED.		

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

**Potential Health Effects**

<b>Inhalation:</b>	Harmful if inhaled; may cause delayed lung damage. Respiratory tract burns. May cause lung damage. May cause nose, throat and lung irritation. Inhalation of aerosol may cause irritation to the upper respiratory tract. Can cause severe eye, skin and respiratory tract burns. May cause nose, throat, and lung irritation. Inhalation of vapors and/or aerosols in high concentration may cause irritation of respiratory system. May cause central nervous system effects with nausea, dizziness and headache. Severe cases of overexposure can result in respiratory failure. Inhalation of vapors or mists of the product may be irritating to the respiratory system. May cause allergic respiratory reaction.
<b>Skin contact:</b>	Harmful in contact with skin. Causes skin burns. May cause central nervous system effects. Headache, nausea, dizziness, confusion, breathing difficulties May cause allergic skin reaction.
<b>Eye contact:</b>	Corneal edema may give appearance of "blue haze" or "fog" around lights. Causes eye burns. May cause blindness. Severe eye irritation.
<b>Ingestion:</b>	Harmful if swallowed. If ingested, severe burns of the mouth and throat may occur, as well as perforation of the esophagus and the stomach.

**Existing conditions aggravated by exposure:** Eye, skin, and respiratory disorders. Skin allergies. Kidney disorders. Liver disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
C36 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	68082-29-1	30 - 60
Amines	Unknown	10 - 30
4-Tert-butylphenol	98-54-4	10 - 30
Aliphatic amines	Unknown	10 - 30
1,2-Ethanediamine, N-(2-aminoethyl)-, polymer with oxirane	28063-82-3	1 - 5
Benzyl alcohol	100-51-6	1 - 5
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5
Triethylenetetramine	112-24-3	1 - 5

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Thoroughly clean shoes before reuse. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. Get medical attention.

### 5. FIRE FIGHTING MEASURES

<b>Flash point:</b>	100 °C (212°F) ; Estimated
<b>Autoignition temperature:</b>	Not available
<b>Flammable/Explosive limits - lower:</b>	Not available
<b>Flammable/Explosive limits - upper:</b>	Not available
<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In case of fire, keep containers cool with water spray.
<b>Hazardous combustion products:</b>	Oxides of carbon, oxides of nitrogen, irritating organic vapors. Ammonia. Amines. Nitric acid. Nitrosamines.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Immediately contact emergency personnel. Scrape up as much material as possible. Clean residue with soap and water.

## 7. HANDLING AND STORAGE

**Handling:** Keep away from heat, spark and flame. Wash thoroughly after handling. Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists of this product. Keep container closed.

**Storage:** Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
C36 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	None	None	None	None
Amines	None	None	None	None
4-Tert-butylphenol	None	None	None	None
Aliphatic amines	None	None	None	None
1,2-Ethanediamine, N-(2-aminoethyl)-, polymer with oxirane	None	None	None	None
Benzyl alcohol	None	None	10 ppm (44 mg/m3) TWA	None
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 0.8 mg/m3 TWA	None	None
Triethylenetetramine	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None

**Engineering controls:** Use local exhaust ventilation if the potential for airborne exposure exists.

**Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Eye/face protection:** Safety goggles or safety glasses with side shields.

**Skin protection:** Chemical resistant, impermeable gloves. Neoprene, Butyl-rubber, or nitrile-rubber gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Transparent, Light amber
<b>Odor:</b>	Amine
<b>Odor threshold:</b>	Not available
<b>pH:</b>	Not available
<b>Vapor pressure:</b>	Not available
<b>Boiling point/range:</b>	Not available
<b>Melting point/ range:</b>	Not available
<b>Specific gravity:</b>	1
<b>Vapor density:</b>	Not available
<b>Flash point:</b>	100 °C (212°F) ; Estimated
<b>Flammable/Explosive limits - lower:</b>	Not available
<b>Flammable/Explosive limits - upper:</b>	Not available
<b>Autoignition temperature:</b>	Not available
<b>Evaporation rate:</b>	Not available
<b>Solubility in water:</b>	Not available
<b>Partition coefficient (n-octanol/water):</b>	Not available
<b>VOC content:</b>	0.1 g/l (calculated)

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	None
<b>Incompatible materials:</b>	Strong acids. Strong oxidizing agents. Halogenated compounds. Strong mineral acids. Reactive metals. Calcium hypochlorite. Sodium hypochlorite. Nitrous acid and other nitrosating agents.
<b>Conditions to avoid:</b>	Excessive heat. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
C36 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	No	No	No
Amines	No	No	No
4-Tert-butylphenol	No	No	No
Aliphatic amines	No	No	No
1,2-Ethanediamine, N-(2-aminoethyl)-, polymer with oxirane	No	No	No
Benzyl alcohol	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
Triethylenetetramine	No	No	No

Hazardous components	Health Effects/Target Organs
C36 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	No Records
Amines	No Data
4-Tert-butylphenol	Irritant, Allergen, Skin, Corrosive
Aliphatic amines	No Data
1,2-Ethanediamine, N-(2-aminoethyl)-, polymer with oxirane	No Records
Benzyl alcohol	Allergen, Central nervous system, Corrosive, Irritant
Silica, amorphous, fumed, crystal-free	Nuisance dust
Triethylenetetramine	Allergen, Corrosive, Developmental, Irritant, Mutagen

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

### U.S. Department of Transportation Ground (49 CFR)

<b>Proper shipping name:</b>	Corrosive liquids, n.o.s. (p-tert Butyl phenol)
<b>Hazard class or division:</b>	8
<b>Identification number:</b>	UN 1760
<b>Packing group:</b>	III

**International Air Transportation (ICAO/IATA)**

Proper shipping name: Corrosive liquid, n.o.s. (p-tert Butyl phenol)  
Hazard class or division: 8  
Identification number: UN 1760  
Packing group: III

**Water Transportation (IMO/IMDG)**

Proper shipping name: CORROSIVE LIQUID, N.O.S. (p-tert Butyl phenol)  
Hazard class or division: 8  
Identification number: UN 1760  
Packing group: III

**15. REGULATORY INFORMATION**

**United States Regulatory Information**

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act inventory.  
**TSCA 12(b) Export Notification:** None above reporting de minimus  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimus  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA 313:** None above reporting de minimus  
**California Proposition 65:** No California Proposition 65 listed chemicals are known to be present.

**Canada Regulatory Information**

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Domestic Substances List.  
**WHMIS hazard class:** D.2.A, D.2.B, E

**16. OTHER INFORMATION**

This material safety data sheet contains changes from the previous version in sections: First issue.

Prepared by: Gary Pierson, Sr. Regulatory Affairs Specialist

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